

Lou

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**lapalma**

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# Il lounge di Lapalma

Nuovi scenari della contemporaneità, gli spazi lounge diventano luoghi sempre più condivisi, sempre più trasversali e permeabili. Lounge non sono più soltanto le tradizionali zone di attesa degli aeroporti e degli hotel, ma sono tutti quegli spazi caratterizzati dall'aggregazione e dalla condivisione di persone e azioni.

Sono luoghi aperti e ricettivi, dove le funzioni che vi si svolgono, si assemmblano e si moltiplicano. Liberamente.

Nelle lounge contemporanee non “si aspetta” più solamente, assorti nella lettura di un giornale. Si telefona, si lavora, ci si connette con tablet o pc.

E poi ci si incontra, si mangia, si ascolta musica, ci si rilassa. In poche parole, si vive. In un mix funzionale, dove le barriere spaziali si annullano, e devono essere riorganizzate secondo nuove formule.

La lounge si dilata quindi a un nuovo concept funzionale, dove il confine tra comfort domestico e luogo di lavoro si assottiglia fino a scomparire.

Questo nuovo panorama presuppone allora arredi e composizioni spaziali diversi e articolati, dai connotati morbidi e confortevoli, ricchi di dinamismo e colore.

Lapalma anticipa e coglie il cambiamento, progettando famiglie di elementi per un nuovo scenario di interni. Sedute, pouff, tavolini si declinano secondo nuove configurazioni trasversali, ora chiuse ora aperte, ora individuali ora collettive. Compaiono nuovi accessori – supporti per tablet e tavolini girevoli o fissi – per semplificare l'utilizzo dei device tecnologici.

È la lounge contemporanea di Lapalma: luogo prima di tutto piacevole da vivere.

## Lounge by Lapalma

## Lounge von Lapalma

In the new scenarios of the contemporary world, lounge areas become places more often shared, transversal and flexible. 'Lounge' encompass not only the traditional waiting areas in the airports and hotels, but all those spaces where people gather and actions can be shared. These are open and friendly spaces, where functions can be shared and participated in freely. In the lounge you do not just "wait" reading a newspaper: you can phone, work, use your tablet or pc. You meet people, you can eat, listen to music, relax, in few words, you live in a functional mix where obstacles are cancelled and spaces reconfigured to meet the new needs. The lounge expands itself in new functional concepts where the boundaries between domestic comfort and working place are thinner or even vanished. It follows then that this new landscape needs different furniture, soft and comfortable, dynamic and colorful. As flexible as the spaces they inhabit. Lapalma recognizes this change and designs families of products for this new scenario. Seating systems, ottomans, tables are developed in new transversal arrangements, sometimes closed, sometimes open, individual or collective. New accessories -case for tablet, swiveling tops- are available to use in a way to satisfy the mix of functions. This is the contemporary lounge of Lapalma: a friendly space to live in.

Neue Szenarien der modernen Welt: Loungebereiche werden immer mehr zu gemeinschaftlich genutzten Räumen, immer wendelbarer und durchlässiger. Unter Lounge verstehen wir nicht mehr nur die traditionellen Wartebereiche an Flughäfen oder in Hotels, sondern alle Räume, in denen sich viele Menschen aufhalten und die von diesen für die unterschiedlichsten Tätigkeiten genutzt werden. Es sind Empfangsräume, in denen sich die unterschiedlichsten Tätigkeiten entfallen, parallel zueinander oder ineinander verwoben. Ganz frei. In den heutigen Loungebereichen wartet man nicht nur in die Lektüre einer Zeitung vertieft. Man telefoniert, arbeitet, benutzt Tablet oder PC, hält eine Videokonferenz. Aber nicht nur das: man begegnet sich, isst, hört Musik, entspannt sich. Kurz gesagt, man lebt. In einer Mischung aus Tätigkeiten, wo sich die Grenzen der Räume aufheben und nach anderen Regeln neu gestaltet werden müssen. Die Lounge wird somit zu einem neuen funktionellen Konzept, wo die Grenze zwischen Wohnraum und Arbeitsplatz immer feiner wird und teilweise sogar ganz verschwindet. Das Alles setzt Einrichtungsgegenstände und Raumgestaltungen voraus, die den veränderten Anforderungen Rechnung tragen. Lapalma erkennt diese Veränderungen und nimmt sie vorweg mit der Entwicklung von Einrichtungselementen für neue Raumgegebenheiten. Sitzmöbel, Polsterhocker und Tischchen lassen sich in wendelbaren Konfigurationen, offen oder geschlossen, einzeln oder als Sitzgruppen, zusammenstellen. Neues Zubehör -Tablethalter, drehbare oder fixe Tischchen- wird entworfen, um die Nutzung der modernen Kommunikationsmittel bequemer und einfacher zu gestalten. Bei Lapalmas Lounge geht es vor allem um eines: einen lebenswerten Ort zu schaffen.

## Lounge de Lapalma

## Lounge por Lapalma

Nouveaux théâtres de la contemporanéité, les espaces lounge deviennent des espaces partagés, transversaux et transparents. Le lounge ce n'est plus seulement la salle d'attente des aéroports ou des hôtels, mais tous les espaces caractérisés par la réunion de personnes et d'actions.

Il s'agit de lieux ouverts et réceptifs dans lesquels les fonctions s'assemblent et se multiplient en liberté. Dans les lounges contemporains on n'attend plus simplement en lisant un journal: on téléphone, on travaille, on utilise une tablette ou un ordinateur ou l'on fait une vidéo-conférence. Pas seulement ! on se rencontre, on mange, on écoute de la musique, on se relaxe: en un mot, on vit. Le tout dans un espace mixte et pertinent où les barrières spatiales s'annulent et doivent être remodulées selon de nouveaux schémas.

Le lounge se démultiplie à travers de nouveaux concepts fonctionnels où la frontière entre le confort domestique et le lieu de travail diminue jusqu'à disparaître. Ce nouveau panorama pré-suppose alors des meubles permettant des configurations spatiales variées et modulables qui s'adaptent à ces nouvelles exigences.

Lapalma anticipe et saisit le changement, en élaborant des familles de produits modulables et complémentaires pour de nouveaux scénarios d'aménagements intérieurs: des assises, des poufs, des tables basses qui se déclinent selon de nouvelles configurations transversales, ouvertes ou fermées, individuelles ou collectives; de nouveaux accessoires apparaissent – supports pour tablettes, tops pivotants ou fixes – pour simplifier l'utilisation des appareils numériques.

Un espace agréable à vivre : c'est le lounge contemporain de lapalma.

Nuevos escenarios contemporáneos, espacios lounge se convierten en lugares cada vez más de intercambio, siempre más transversales y permeables. Las salas lounge no son sólo las tradicionales zonas de espera en aeropuertos y hoteles, pero son espacios que se caracterizan por la agresión y el intercambio de personas y acciones. Son lugares abiertos y receptivos, donde las áreas que tienen lugar allí, se ensamblan y se multiplican libremente.

En la sala lounge contemporánea, no se "espera" más simplemente, absorbido por la lectura de un periódico. Nos comunicamos, se trabaja, se utiliza el tablet o el portátil, se realiza una videoconferencia. Pero no sólo eso: nos reunimos, se come, escuchamos música, nos relajamos. En pocas palabras, se vive. Una mezcla funcional, donde las barreras del espacio se anulan, y deben ser reorganizados de acuerdo a nuevas fórmulas.

La sala lounge se expande a un nuevo concepto funcional donde la frontera entre la comodidad doméstica y el lugar de trabajo es cada vez menor y con el tiempo desaparecerán. Este nuevo escenario requiere mobiliario y composiciones de espacio diferentes, estructurados; que sostengan nuestras necesidades cambiantes.

Lapalma anticipa y acoje el cambio, proyectando familias de elementos para un nuevo escenario de interiores. Sillones, sillas, sofás, pufs, mesas se mezclan de acuerdo a las nuevas configuraciones transversales, hay veces cerradas otras abiertas, privadas o públicas. Aparecen nuevos accesorios – soportes para tablets, mesas giratorias, mesas fijas - para simplificar el uso de dispositivos tecnológicos. La sala lounge contemporánea Lapalma: es un lugar agradable para vivir y compartir.

## Passione sostenibile

Lapalma ha da sempre mostrato una grande attenzione all'ambiente. Dalla fabbrica alla selezione dei materiali utilizzati. L'azienda seleziona essenze certificate Fsc e controllate fin dalla loro origine; materie prime e materiali totalmente riciclabili quali legno, acciaio, multistrato e tessuto. È ridotto al minimo l'utilizzo di materie plastiche e sono scelti fornitori preferibilmente nelle vicinanze, per evitare trasporti e percorsi su lunghe distanze. L'attenzione all'ambiente è un valore ormai intrinseco e condiviso all'interno dell'azienda, fattore che ha permesso a Lapalma di ottenere importanti certificazioni rilasciate dall'ente tedesco TÜV: la ISO EN 9001, che premia l'efficienza e la qualità del ciclo produttivo e la ISO EN 14001 che ne riconosce il rispetto ambientale.

Per quanto riguarda lo stabilimento, agli 8000 mq

esistenti se ne sono aggiunti 3200. Oltre ai pannelli fotovoltaici che assicurano una completa autonomia energetica, sono state adottate nuove misure legate alla sostenibilità: le sonde geotermiche permettono ora di sfruttare il calore del sottosuolo per il riscaldamento e condizionamento a pavimento in tutta l'azienda, riducendo così i consumi di gas; le lampade tradizionali sono state sostituite con lampade LED in tutti i reparti; sono stati introdotti macchinari di ultima generazione (in particolare il nuovo impianto per tagliare il tubo in metallo con sistema a laser-fibra ottica, anziché laser tradizionale) che permettono di risparmiare energia anche del 50%. Ridurre l'impatto ambientale, grazie alla diminuzione delle emissioni di CO<sub>2</sub> e continuare ad investire in innovazione sono le sfide che Lapalma affronta quotidianamente con impegno e passione.

### Sustainable Passion

Here at Lapalma, we have always shown a commitment to the environment, from the way we run our factory through to the materials that we use in it. We select only FSC-certified timber from sustainable sources, employ 100% recyclable raw materials - wood, steel, plywood panels and fabrics - and make minimum use of plastics. Our suppliers are preferably chosen in the neighborhood, to avoid long distances. Concern for the environment is an intrinsic part of Lapalma's operations and is a value that is embraced by the whole company. As a result of our efforts, German certification body TÜV has certified our production system to EN ISO 9001 standard for efficiency and quality and to EN ISO 14001 standard for environmental compatibility. Our new headquarters of 8,000 square meters, have recently been expanded with an extra 3,200 square meters. Along with photovoltaic panels on the roof, giving enough energy for our operations, geothermal probes have been adopted to exploit the underground heat for floor heating and air-conditioning in the whole factory. Old lighting has been superseded by new LED lights and machineries of the latest generation (especially a new laser machine with optic fiber instead of traditional a one) have been introduced to save energy up to 50%. Our efforts to minimize environmental impact by cutting CO<sub>2</sub> emissions and to continue investing in innovation are challenges we face each day with renewed commitment and passion.

### Nachhaltige Leidenschaft

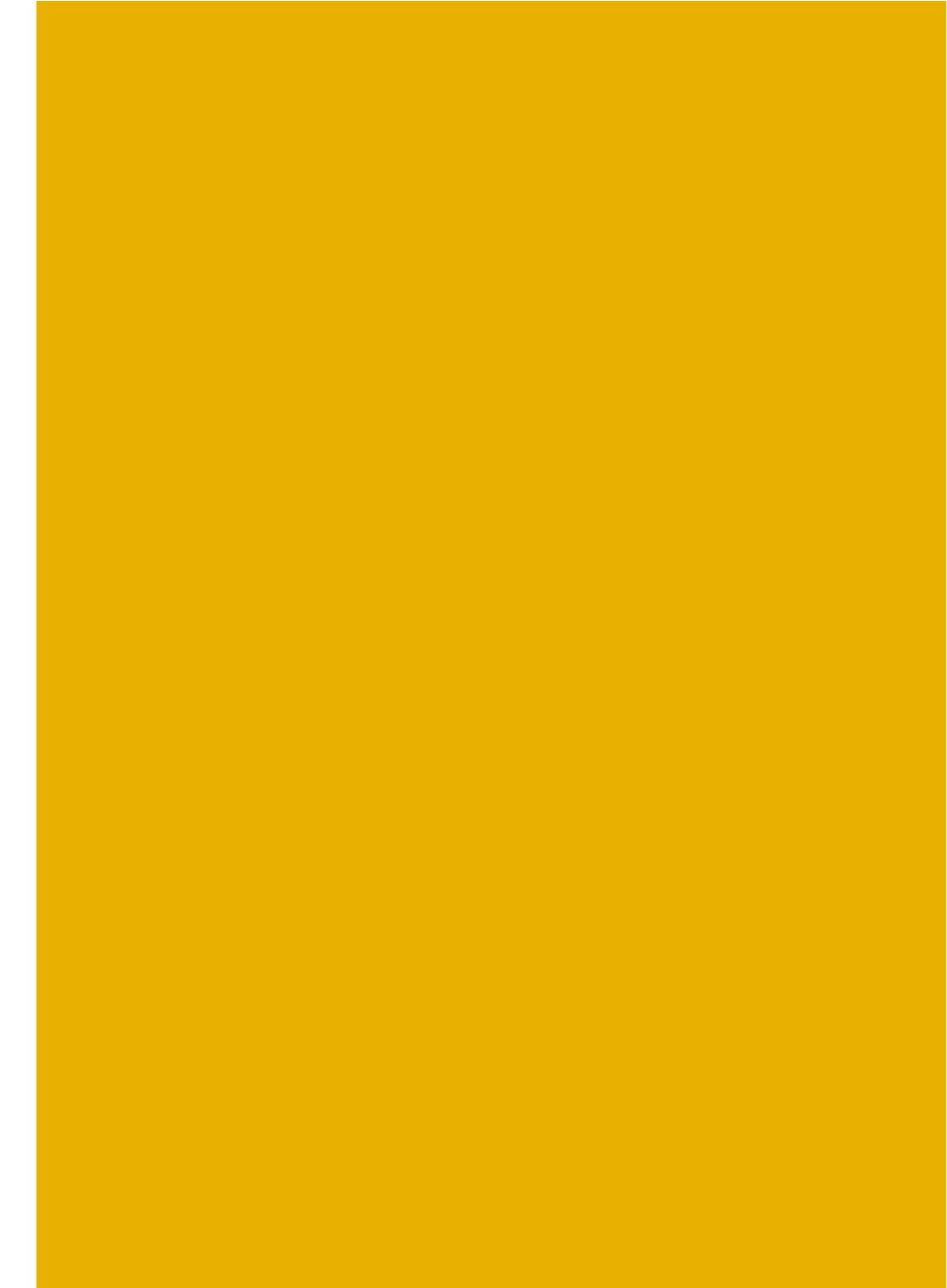
Lapalma legt seit jeher viel Wert auf Umweltschutz: dies kommt sowohl bei der Auswahl der Materialien als auch bei der Gestaltung des Firmensitzes zur Geltung. Das Unternehmen wählt für seine

Produkte nur FSC-zertifiziertes Holz oder Materialien wie Stahl, Multiplex oder Stoff, die vollständig recycelbar sind. Lapalma reduziert die Verwendung von Kunststoffen auf ein Minimum und bevorzugt Zulieferer aus der Region, um lange Transportwege zu vermeiden. Die Achtung der Umwelt ist einer der Grundwerte des Unternehmens, wodurch Lapalma wichtige Zertifikationen, wie das deutsche TÜV-Siegel erlangen konnte: EN ISO 9001 prämiert Effizienz und Qualität des Produktionszyklus und EN ISO 14001 bescheinigt die Umweltfreundlichkeit des Unternehmens. Der Firmensitz von 8000 Quadratmetern wurde kürzlich um weitere 3200 Quadratmeter erweitert. Neben Solarpaneelen, die den gesamten Energiebedarf decken, hat Lapalma weitere Maßnahmen zum Umweltschutz eingeleitet und nutzt nun auch geothermische Energie: über eine Sonde wird Luft aus dem Untergrund in ein System eingeleitet, das sowohl als Heizung als auch als Klimaanlage funktioniert. Dadurch wurde der Verbrauch an Erdgas drastisch gesenkt. Die traditionellen Lampen wurden in allen Abteilungen durch LED-Leuchten ersetzt. Des Weiteren arbeitet Lapalma mit Maschinen auf dem neuesten technischen Stand der Dinge: insbesondere wurde ein Glasfaserlaserschneider für die Verarbeitung von Metallstäben angeschafft, der im Vergleich zu einem traditionellen Laserschneider fast 50% weniger Strom benötigt. Reduktion des CO<sub>2</sub>-Ausstoßes und Investition in neue, innovative Technologien: diesen Herausforderungen stellt sich Lapalma jeden Tag mit viel Leidenschaft und Energie und leistet so einen wesentlichen Beitrag zum Umweltschutz.

### Passion soutenable

Lapalma a toujours accordé une

grande attention à l'environnement, qu'il s'agisse de l'usine ou du choix des matériaux utilisés. L'entreprise sélectionne des essences de bois certifiées FSC contrôlées dès leur origine, des matières premières et des matériaux totalement recyclables comme le bois, l'acier, le multiplex et le tissu. Elle réduit au minimum l'emploi de matières plastiques et les fournisseurs sont choisis en fonction de leur proximité avec l'usine pour éviter les transports sur de longues distances. L'attention à l'environnement est désormais une valeur intrinsèque et partagée au sein de l'entreprise. Ce facteur a permis à Lapalma d'obtenir d'importantes certifications, délivrées par l'organisme allemand TÜV: le label EN ISO 9001, qui récompense l'efficacité et la qualité du cycle de production, et le label EN ISO 14001 qui reconnaît le respect de l'environnement dont fait preuve la société. Au nouveau siège de l'entreprise de 8000 m<sup>2</sup>, 3.200 autres m<sup>2</sup> ont été ajoutés, et grâce à l'installation de panneaux photovoltaïques, la totalité des besoins électriques est couverte. De plus, pour être en cohérence avec notre philosophie, des sondes géothermiques ont été installées qui ont permis d'exploiter la chaleur du sous-sol qui sert à chauffer toute l'usine par le sol ainsi que le système d'air conditionné. Les anciennes ampoules ont été substituées par des lampes à LED et les nouvelles machines de la dernière génération (en particulier pour couper le tube métallique avec un système laser à fibre optique au lieu du système traditionnel permettent une économie d'énergie jusqu'à 50%. Réduire l'impact sur l'environnement, grâce à la diminution des émissions de CO<sub>2</sub>, et continuer à investir dans l'innovation, voilà le défi que Lapalma relève chaque jour avec application et passion.



Versatile e flessibile, Add è il protagonista dell'area lounge. Che sia per un ristorante, un museo, un aeroporto o una sala d'attesa, il sistema Add è sintesi perfetta di un innovativo modo di concepire la seduta componibile, completa di tavolini con diverse misure e accessori per sostenere tablet e notebook. In un mosaico di innumerevoli combinazioni, Add permette un gioco costruttivo che può allungarsi a piacere, combinarsi fronte-retro, ad S, a cerchio, adattandosi agli elementi architettonici esistenti. Il sistema – dotato di imbottitura e rivestito in stoffa – si declina in una gamma di colori e tessuti adatti ad ogni ambiente..

Versatile and flexible, Add is the protagonist in the lounge area. Both in a restaurant, a museum, an airport or a waiting room, the modular system Add is the perfect synthesis of an innovative way to define the modular seating, including small tops at different heights and cases for tablets. With a variety of possible combinations, Add offers a constructive play that can be extended to snake-shaped configuration or circles or simply by adapting it to existence architecture. The system, upholstered with fire-retardant foam and fabric or leather, is available in a large choice of colours that can fit in every space.

Vielseitig und wandelbar, ist Add der Hauptdarsteller im Bereich Lounge. Ob für ein Restaurant, ein Museum oder einen Flughafen, Add bereichert jeden Warteraum und steht für eine neue und innovative Art und Weise modulare Sitzmöbel zu entwerfen. Tischchen in verschiedenen Höhen und Zubehör wie Tablet- oder PC-Halter ergänzen das System. Add bietet unzählige Kombinationsmöglichkeiten: die einzelnen Elementen können spielerisch zu endlos langen, s- oder kreisförmigen Kompositionen zusammengefügt werden, die sich so perfekt an die jeweiligen architektonischen Gegebenheiten anpassen. Die Bezüge für die weich gepolsterten Kissen können aus einer breiten Palette an Stoffen und Farben ausgewählt werden.

Polyvalent et flexible, Add est le protagoniste de l'espace lounge. Que ce soit dans un restaurant, un musée, un aéroport ou une salle d'attente, le système Add est la synthèse parfaite d'une façon innovante de décliner les assises modulaires, enrichies de tables basses et porte-tablette. Dans une mosaïque de plusieurs combinaisons, Add permet un jeu constructif qui peut être prolongé grâce à des configurations rondes, sinuées ou simplement en s'adaptant aux éléments architectoniques existants. Le système, rembourré et revêtu de plusieurs matériaux, peut se décliner en de nombreuses couleurs qui s'adaptent aux différents espaces.

Versátil y flexible, Add es el protagonista de la sala de estar. Podría tratarse de un restaurante, un museo, un aeropuerto o una sala de espera. El sistema Add es la síntesis perfecta de una forma innovadora de concebir el sofá modular, con mesas de diferentes alturas y accesorios para sostener el tablet y portátiles. En un mosaico de infinitas combinaciones, Add permite un juego constructivo que puede ser compuesto a voluntad. Combinaciones para ambos lados del sofa, en forma de S, circunferencias, adaptándose a los elementos arquitectónicos existentes. El sistema – con acolchado y tapizado en tejido – tiene una amplia gama de colores y tipos de tejidos que se adaptan a cualquier entorno.





**add** square bench **add** round table

**brio** coffee table **add** lounge



ADD





**add** big lounge **add** square bench **pass** lounge chair **brio** dining table



**add** big lounge **pass** lounge chair **brio** dining table



**add** big lounge

ADD



**add V shape in** **add V shape out** **auki lounge chair** **auki side table**



**add V shape out**

**auki lounge chair**

**auki side table**

**add V shape in**



**add** round out

**brio** coffee table

**kipu** pouf



**add** ipad support **add** turntable table **kipu** pouf **brio** coffee table



**add** round in

ition presents

structural projects on five continents that respond to needs in underserved communities. These innovative projects signal a renewed sense of commitment, shared by the practitioners, to the social responsibilities of the past, the architects highlighted here are not grand manifestos or utopian theories. Instead, commitment to a radical pragmatism can be seen in the works realized, from a handmade school in Bangladesh to a reconsideration of a modernist housing project in an apartheid museum in South Africa to a cable car system in a single hillside barrio in Caracas to the city at the end of the world. These works reveal an exciting shift in the longstanding relationship between architecture and society, in which the architects and approaches are being dramatically reevaluated. They also propose an expanded definition of sustainability beyond experimentation with new materials and techniques to include such concepts as social and ecological responsibility.

← entrata exhibit entry

## THE MODERN EYE

architecture  
& design

biglietti tickets



brio coffee table



add U shape

auki lounge chair

ADD



**kipu** pouf   **add** U shape   **brio** coffee table   **auki** lounge chair



**add** U shape

**kipu** pouf

**brio** coffee table



**add** vis à vis big

ADD



pass lounge chair

add classic

brio coffee table

kipu pouf

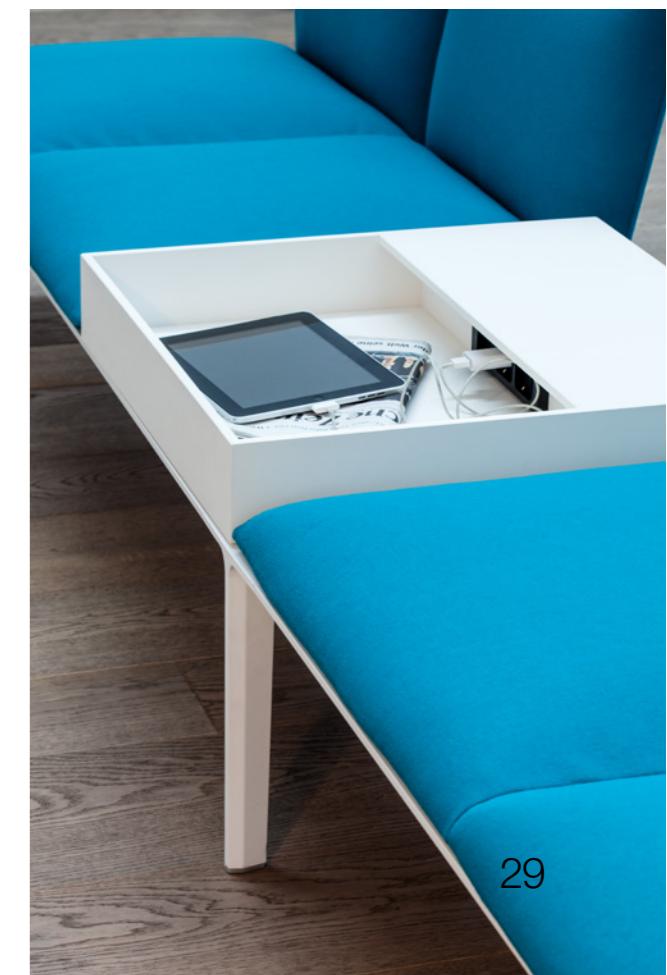


**add** T shape **add** coffee table



**add** T shape **add** coffee table

**add** charging tray unit



**add** vis à vis small **brio** coffee table



**add** two seater



**add** S shape



add bench

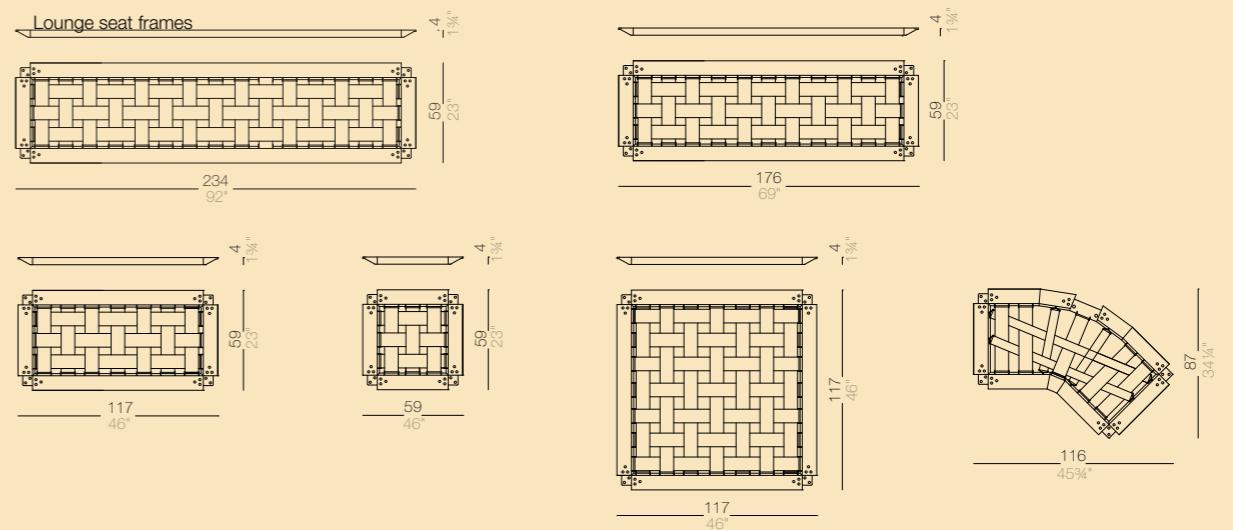
Sistema di sedute modulari, con telaio di base in alluminio estruso e cinghie elastiche incrociate, con fori perimetrali per fissare schienali e accessori in posizioni diverse. Gambe in due altezze angolari o centrali in pressofusione di alluminio. Cuscini e schienali sfoderabili in schiumato di poliuretano con fibra poliestere accoppiata ignifugi, rivestiti in tessuto, pelle ed ecopelle. Vari accessori in laminato HPL Fenix® da mm. 10 completano il sistema: piani di appoggio, vassoio, portariviste, contenitore per prese elettriche e porta tablet girevole 90° in alluminio anodizzato colore nero. Parti metalliche verniciate a polveri.

Modular seating system with powder coated aluminium frame and elastic belts, with holes where backrest and accessories can be fixed. Legs in die cast aluminium in two heights. Cushions and backrest in fire-retardant moulded polyurethane foam and polyester fiber with removable fabric, leather or eco-leather. Accessories in HPL Fenix® mm.10: tables, trays, box for sockets and revolving (90°) case box in black anodized aluminium for tablet.

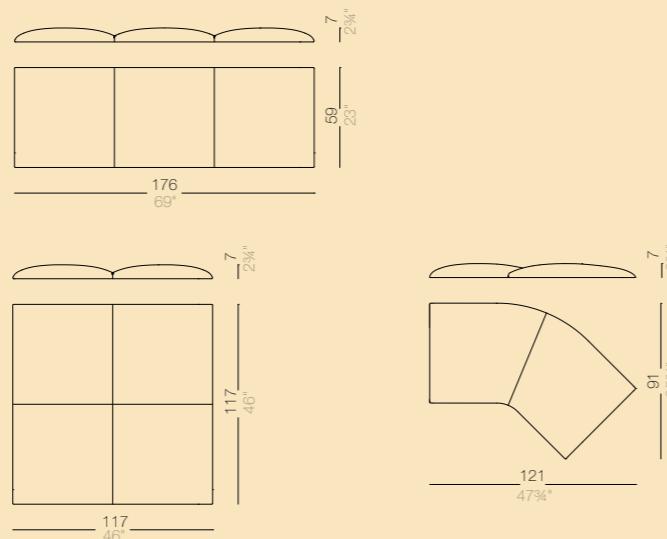
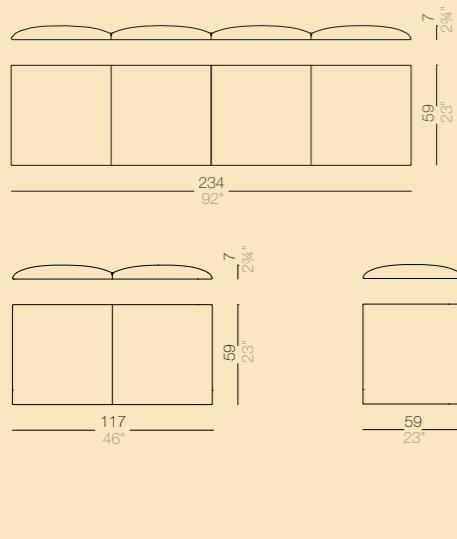
Modulares Sitzsystem mit Gestell aus Aluminiumprofilen und elastischen Riemen. Bohrungen im Rahmen ermöglichen die Befestigung von Rückenlehnen und Zubehör an verschiedenen Stellen. Endfüße und Verbindungsfüße aus Aluminiumdruckguss in zwei verschiedenen Höhen und Kissen aus feuerhemmendem Polyurethan-Polyesterschaum mit abziehbarem Bezug aus Stoff, Leder oder Kunstleder sind verfügbar. Verschiedenes Zubehör aus HPL Fenix® mit Stärke 10 mm vervollständigt das System: Tischplatten, Behälter, Zeitschriftenfach sowie ein drehbarer Tablethalter aus schwarzem Aluminium. Die Metallkomponenten sind pulverlackiert.

Système polyvalent d'assises et dossier modulaires, avec structure en aluminium laqué et sangles élastiques. Grâce aux perçements périphériques, les dossier et les accessoires peuvent être fixés en différentes positions. Pieds en fusion d'aluminium proposés en deux hauteurs différentes. Coussins et dossier en mousse de polyurethane et fibres de polyester ignifugées, revêtues de tissus, peau ou ecopeau. Accessoires en HPL Fenix® 10 mm.: tops, plateaux pour magazines et prises électriques et porte-tablette pivotant (90°) en aluminium anodisé laqué noir.

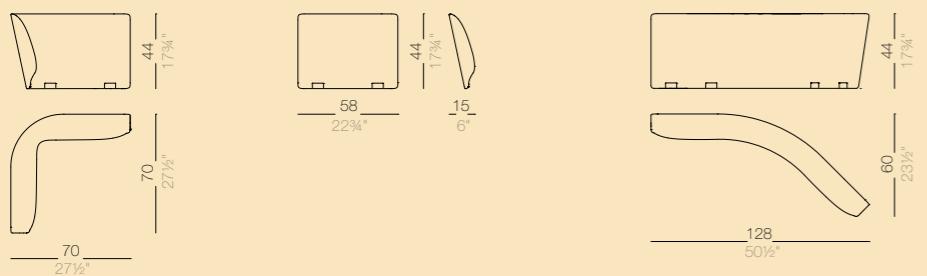
Sistema modular de asientos, con estructura en aluminio extruido y cintas elásticas cruzadas, con agujeros perimetrales para la fijación del respaldo y accesorios en diferentes posiciones. Patas en dos alturas, angulares o centrales de aluminio fundido inyectado a presión. Cojines y respaldos en espuma de poliuretano y fibras de poliéster a prueba de fuego, tapizados extraíbles en tejido, piel y eco-piel. Varios accesorios en laminado HPL Fenix® mm. 10 completan el sistema: encimeras, bandejas, revisteros, contenedores para tomas de corriente eléctrica y soporte para tablet giratoria (90°) en aluminio anodizado lacado negro.



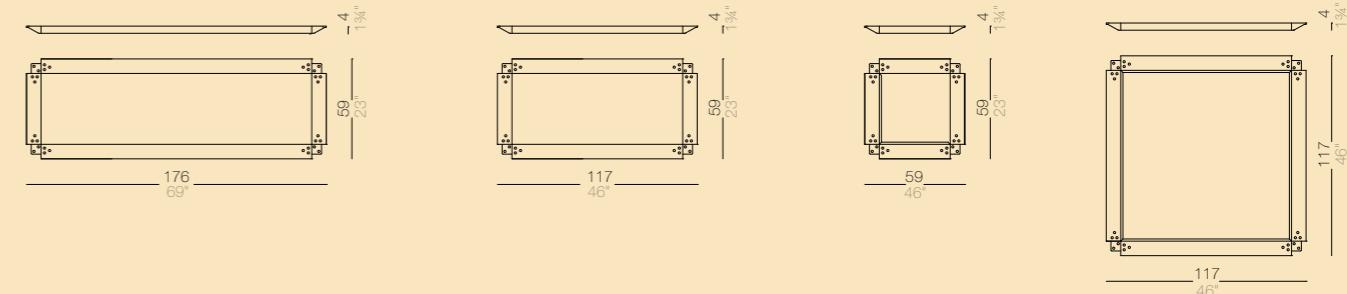
## Lounge seats



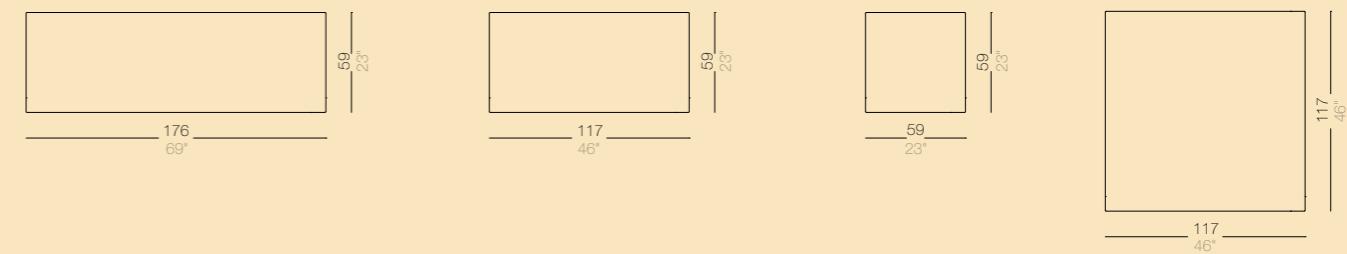
## Lounge backs



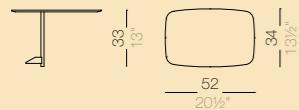
## Table frames



## Table tops



High tables



Legs



Tablet accessories



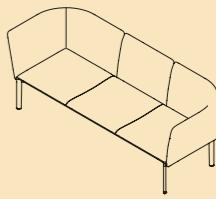
One seater



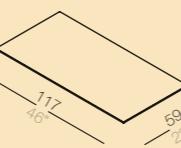
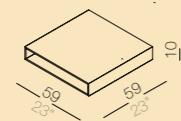
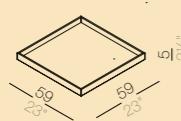
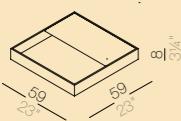
Two seater



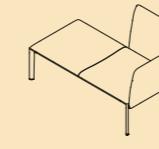
Three seater



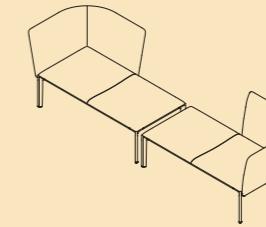
Accessories



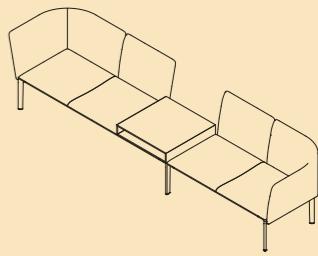
Paolina



Paolina double



Side by side



<b>Struttura</b> Verniciata a polvere: nero bianco	<b>Frame</b> Powder coated: black white	<b>Gestell</b> Pulverlackiert: schwarz weiß	<b>Structure</b> Laqué en poudre: noir blanc	<b>Estructura</b> Lacado en polvo: negro blanco
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<b>Rivestimento</b> tessuto	<b>Upholstery</b> fabric	<b>Polsterung</b> Stoff	<b>Revêtement</b> tissu	<b>Revestido</b> tejido
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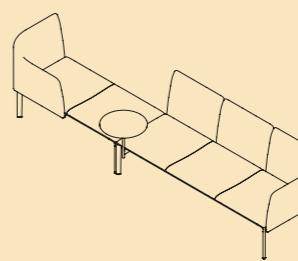
<b>pelle</b> ecopelle	soft-leather ecoleather	Softleder Kunstleder	peau peau synthétique	piel ecopiel
--------------------------	----------------------------	-------------------------	--------------------------	-----------------

<b>Piano</b> HPL Fenix® nero HPL Fenix® bianco	<b>Top</b> HPL Fenix® black HPL Fenix® white	<b>Platte</b> HPL Fenix® schwarz HPL Fenix® weiß	<b>Plateau</b> HPL Fenix® noir HPL Fenix® blanc	<b>Encimera</b> HPL Fenix® negro HPL Fenix® blanco
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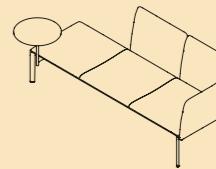
Vis-à-vis small

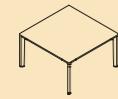


Vis-à-vis big

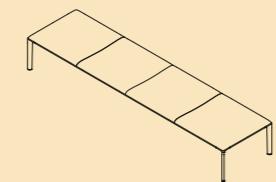


Classic

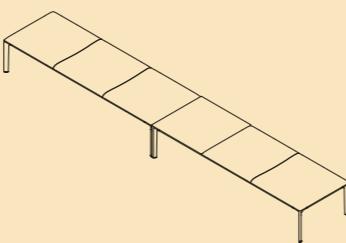




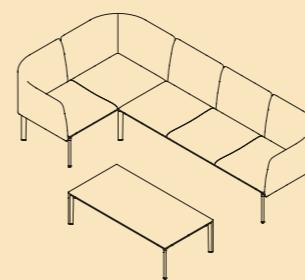
Stool



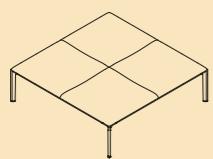
Bench



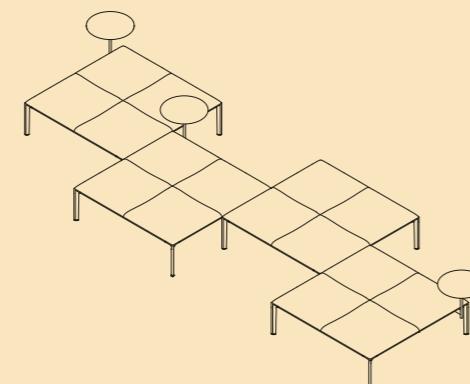
Long bench



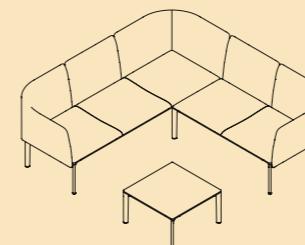
L shape



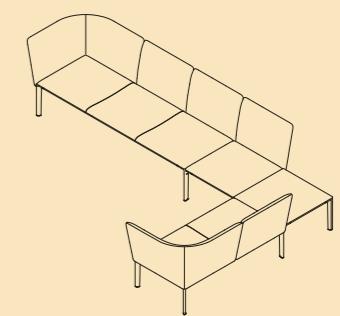
Square bench



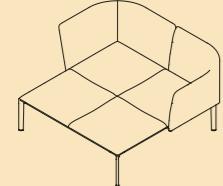
Square bench system



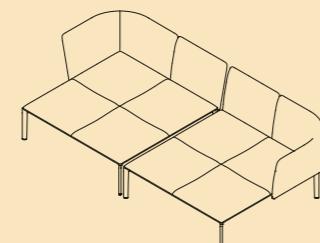
Big L shape



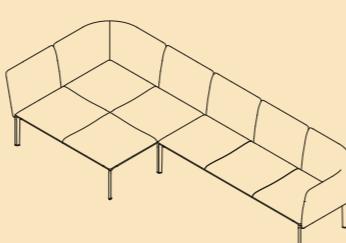
Open L shape



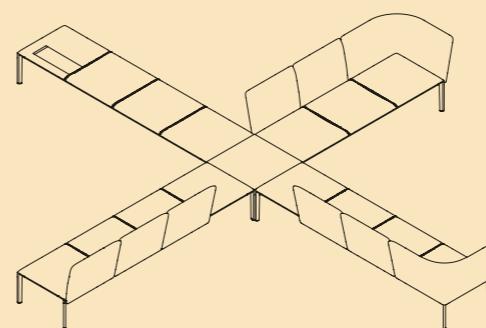
Lounge



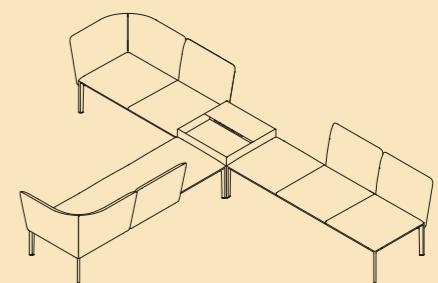
Lounge double



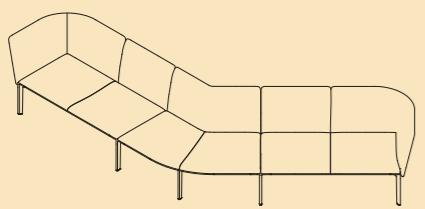
Sofa



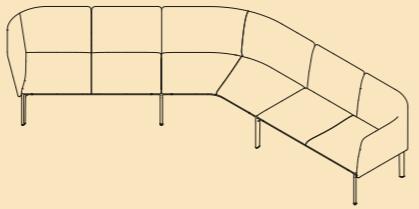
X shape



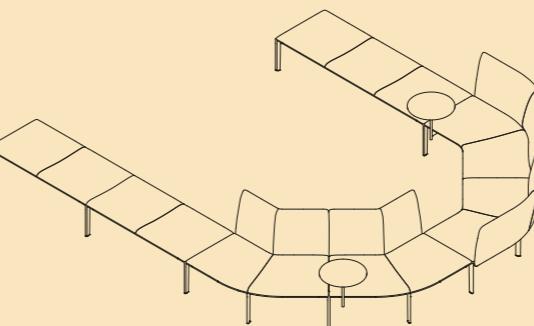
T shape



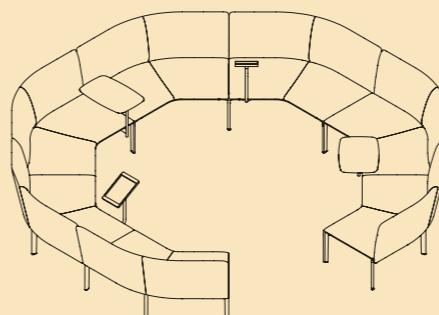
V shape out



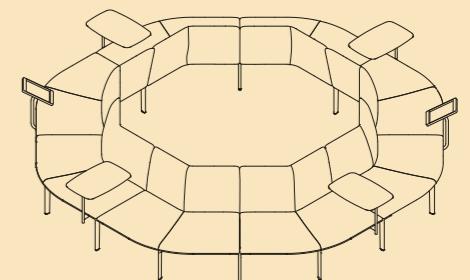
V shape in



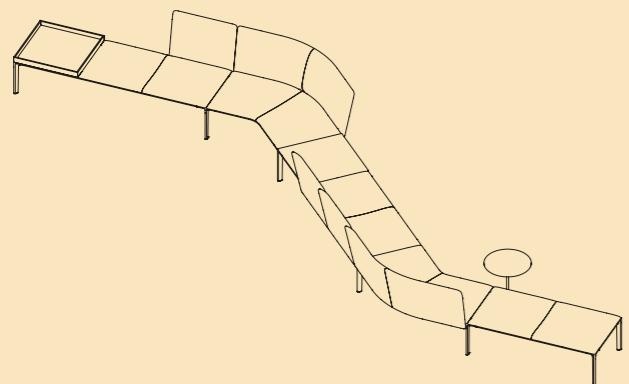
U shape



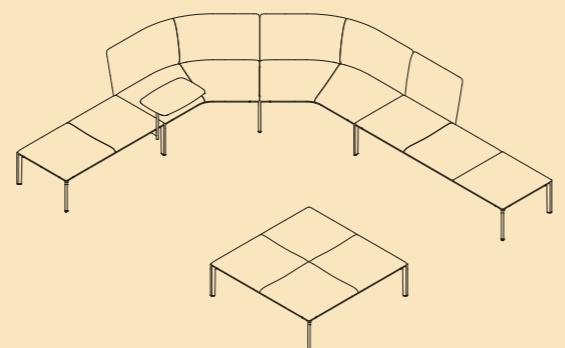
Round in



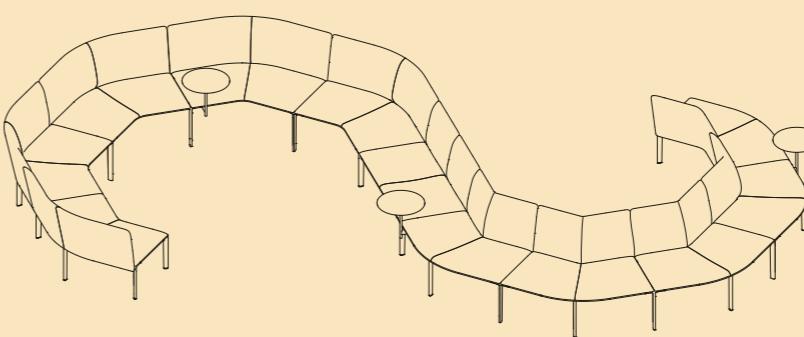
Round out



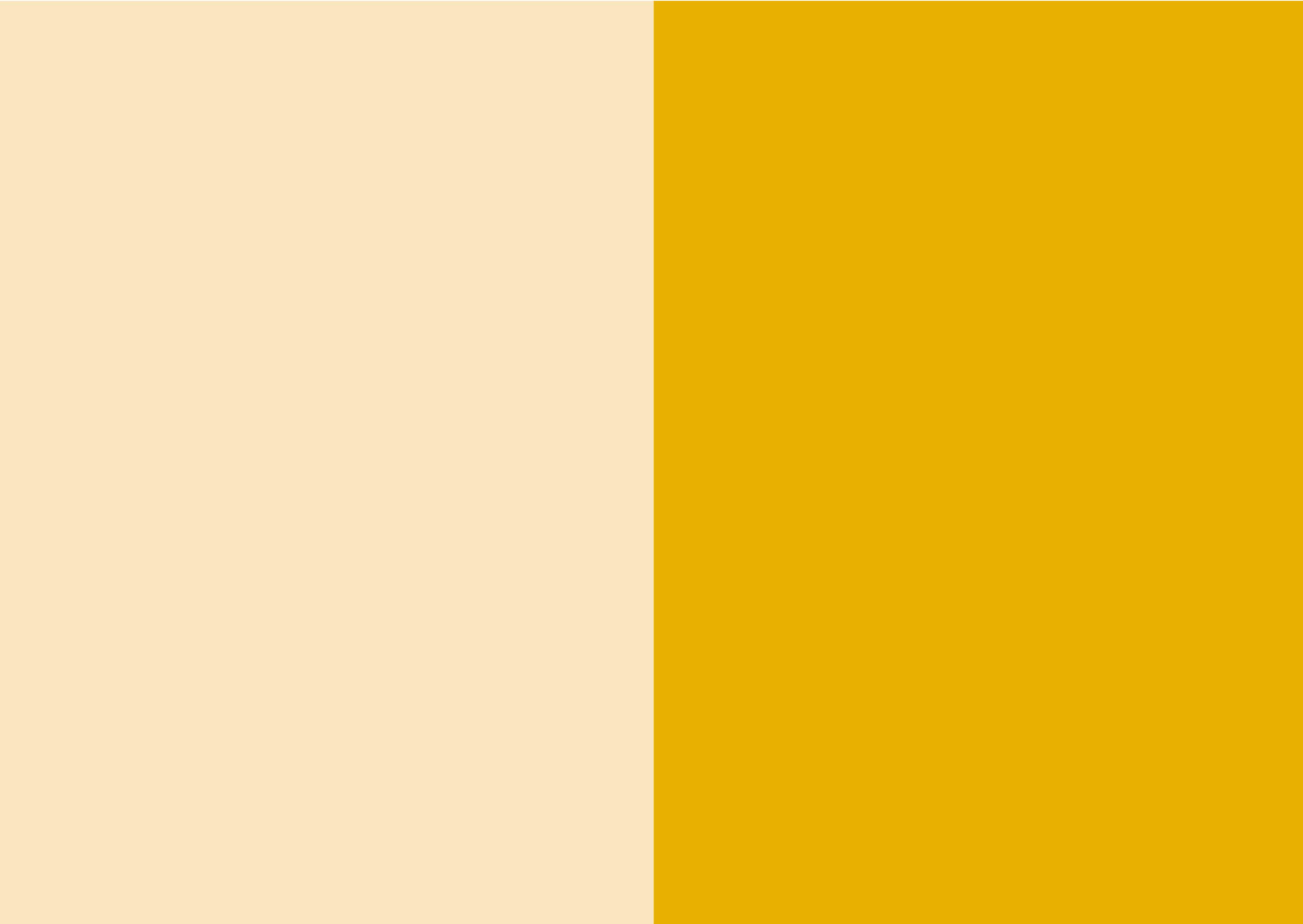
S shape



Big lounge



S shape big



Una superficie elegantemente sinuosa, che asseconda il corpo nella seduta, è alla base dell'idea di questa poltroncina dalla linearità essenziale e pulita. La leggera curvatura crea un bracciolo appena accennato.

Il modello base di Auki si arricchisce di un poggiatesta e un ottomano che lo trasformano quasi in una chaise-longue estremamente confortevole. La famiglia Auki si diversifica con tipi di gambe diverse e si allarga a due tipologie di tavolino (rotondo e quadrato, con superfici in laminato, HPL Fenix® o legno) che rendono le composizioni adatte agli spazi lounge.

An elegant curved surface that follows the body is the basic idea of this lounge chair with an essential and clean line. The gentle contour outlines the armrests and the headrest and foot-rest make it almost a chaise-longue extremely comfortable. Auki family is enriched by different legs and low tables (round or square with top in HPL Fenix® or wood) which make it perfect for the lounge area.

Eine elegant geschwungene Fläche, die den Körper stützt, ist die Idee hinter diesem Sessel mit den klaren, sauberen Linien. Die leichte Rundung des Sitzes erzeugt eine kleine Armlehne. Das Basismodell Auki kann mit einer Kopfstütze oder einer Fußstütze ausgestattet werden und so wird daraus beinahe eine komfortable Chaiselongue. Die „Familie“ Auki differenziert sich durch verschiedene Gestellformen. Zwei Tischchen (rund oder quadratisch mit Platte aus HPL Fenix® oder Holz) ergänzen das Programm und so eignet sich Auki hervorragend für Loungebereiche.

Une surface élégante et sinuose forme une assise qui suit le corps: c'est la base de l'idée de cette chaise lounge essentielle et rigoureuse dont la silhouette légère dessine les accoudoirs. La chaise peut avoir un appuie-tête et un repose-pieds qui la transforment en une chaise longue extrêmement confortable. La famille Auki est disponible avec différents pieds et deux tables basses rondes ou carrées (avec top en HPL Fenix® ou bois) pour mieux compléter les solutions lounge.

Una superficie de elegancia sinuosa, que acompaña el cuerpo en el asiento, la idea base de esta silla es la linealidad esencial y limpia. Una ligera curva de los bordes, crea un reposabrazos poco acentuado. El modelo básico del sillón Auki, se enriquece con un apoyo para la cabeza y un reposa pies que transforman el Auki en un sillón muy cómodo. La familia Auki se diferencia con diferentes tipos de piernas y se amplía con dos tipos de mesas (redonda y cuadrada, con superficies laminadas, Fenix o madera) que hacen composiciones adecuadas para salas.





kipu pouf

auki coffee table

auki lounge chair



kipu pouf    auki lounge chair    auki coffee table



auki coffee table    auki lounge chair



auki lounge chair

auki coffee table

AUKI



kipu pouf    auki coffee table



kipu pouf    auki coffee table



auki lounge chair auki coffee table



auki lounge chair

auki coffee table

AUKI



**auki** lounge chair **auki** ottoman **auki** coffee table



**auki** lounge chair **auki** ottoman

**auki** coffee table



auki lounge chair auki coffee table



add V shape

auki coffee table

auki lounge chair



**auki** lounge chair **auki** coffee table **add** V shape out

Poltrona con imbottitura in schiumato di poliuretano ignifugo rivestita in tessuto, pelle o ecopelle. Disponibile con base in legno di frassino verniciato o 4 gambe in metallo, base girevole a stella, o su disco verniciata a polveri o in cromo satinato. Disponibile anche con poggiapiedi. Poggiapiedi con imbottitura in schiumato di poliuretano ignifugo rivestito in tessuto, pelle o ecopelle. Base in metallo a stella verniciata o cromo satinata o con gambe in legno verniciate. Tavolo con base in metallo verniciata a polveri o in cromo satinato. Piani in diverse misure e finiture.

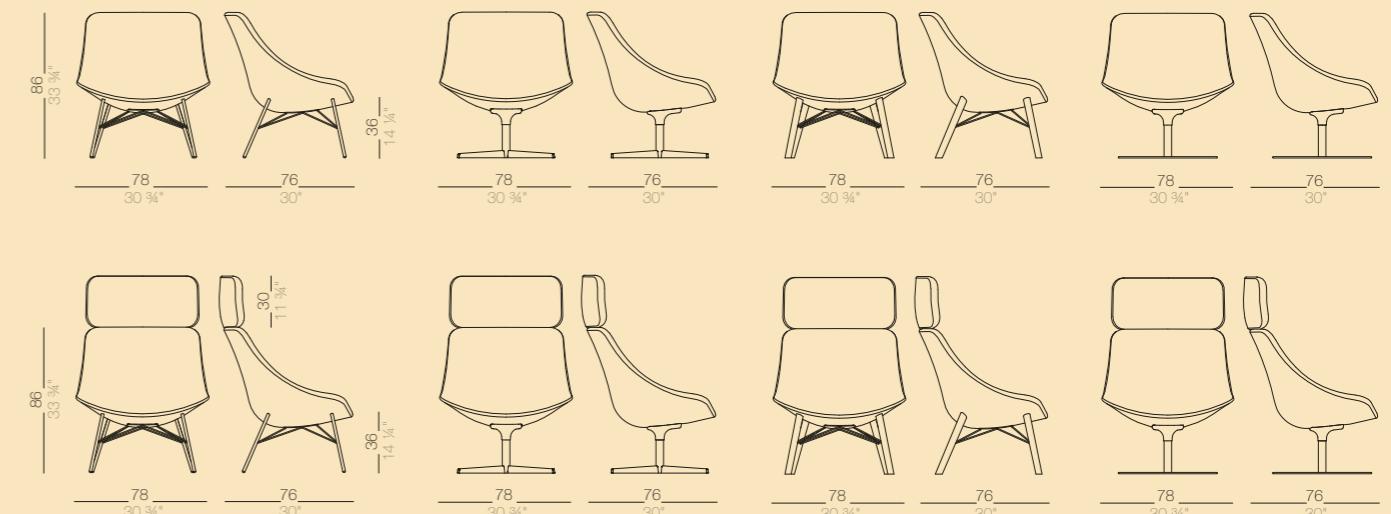
Lounge chair in fire-retardant moulded polyurethane foam upholstered with fabric, leather or ecoleather. Four legged base in metal or ash, swivel 4-star base or metal plate powder coated or mat chrome. Self levelling glides with felt. Headrest also available. Footstool with moulded fire-retardant foam upholstered in fabric, leather or ecoleather. Four star metal base powder coated or mat chromed or with wooden legs. Coffee table with metal base powder coated or mat chromed. Tops in several dimensions and finishes.

Loungesessel aus feuerhemmendem Polyurethanschaum bezogen mit Stoff, Leder oder Kunstleder. Verfügbar mit vier Beinen aus Holz oder Metall, Zentralsäule mit Kreuzfuß oder runder Bodenplatte, pulverlackiert oder matt verchromt. Auch mit Kopfstütze erhältlich. Ebenfalls verfügbar ist ein Fußhocker aus feuerhemmendem Polyurethanschaum mit Bezug aus Stoff, Leder oder Kunstleder und Kreuzfuß aus pulverlackiertem Metall oder vier Beinen aus Holz. Ein Tischchen mit Gestell aus pulverlackiertem oder matt verchromtem Metall ergänzt das Programm. Tischplatte in verschiedenen Größen und Ausführungen erhältlich.

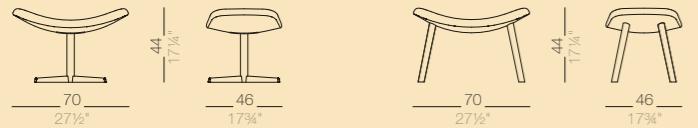
Chaise lounge en mousse de polyuréthane ignifugée et revêtue de tissus, peau ou écopéau. Disponible avec pieds en frêne ou en métal avec patins sur vénitiers en plastique et feutre, ou base pivotante ronde ou en croix, laquée ou chromée mat. Disponible aussi avec appuie-tête. Repose-pieds en mousse ignifugée revêtue de tissus, peau ou écopéau. Base en métal laqué ou chromé mat ou en bois. Table basse avec base en métal laqué ou chromé mat et top en plusieurs dimensions et finitions.

Sillón acolchado en espuma de poliuretano a prueba de fuego, tapizado en tejido, piel o eco-piel. Disponible con base de 4 patas en fresno o metal lacado, base giratoria 4-estrella o redonda, lacadas a polvo o en cromado satinado. También disponible con reposacabezas. Reposapiés acolchado en espuma de poliuretano a prueba de fuego tapizado en tejido, piel o eco-piel. Base en metal a estrella lacada o cromado mate o con patas de madera. Mesa con base en metal lacada a polvo o cromado mate. Encimeras de diferentes tamaños y acabados.

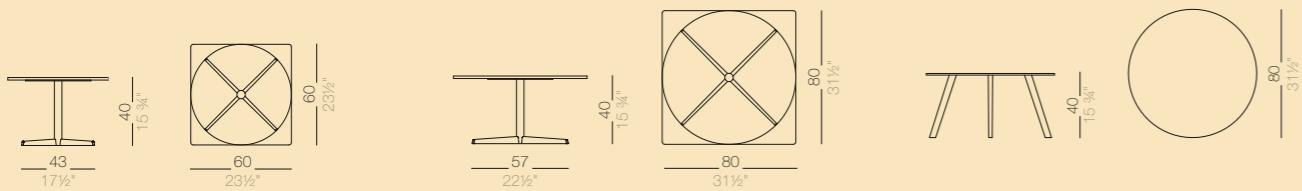
#### Seats



Poufs



Tables



	<b>Struttura</b> cromo satinato	<b>Frame</b> mat chromed	<b>Gestell</b> matt verchromt	<b>Structure</b> chromé mat	<b>Estructura</b> cromado mate
	Verniciata a polvere: nero bianco	Powder coated: black white	Pulverlackiert: schwarz weiß	Laqué en poudre: noir blanc	Lacado en polvo: negro blanco
	Rivestimento tessuto	Upholstery fabric	Polsterung Stoff	Revêtement tissu	Revestido tejido
	pelle ecopelle	soft-leather ecoleather	Softleder Kunstleder	peau peau synthétique	piel ecopiel

Brio è un tavolo leggero e versatile, perfetto per bar e ristoranti, ma può essere facilmente prestato ad altri ambiti: in ufficio o a casa si trasforma in un piano d'appoggio extra, estensione della scrivania o di supporto al divano. Il piano, rotondo o quadrato in diverse essenze, ha molteplici dimensioni e altezze regolabili, per una massima flessibilità.

**BRIO**  
Romano Marcato | 2001

A light versatile table that is perfect for bars and restaurants, but that can be easily adapted for use in other contexts, e.g. at the office, in the home to provide extra work space, as an extension to a desk or in tandem with a sofa. Table tops are round or square in various wood types, come in various dimensions and are height adjustable to ensure maximum flexibility.

Brio ist ein leichter und vielseitig einsetzbarer Tisch, ideal für Bars und Restaurants. Er kann ebenso auch in anderen Bereichen eingesetzt werden: im Büro oder zu Hause verwandelt er sich in eine zusätzliche Ablagefläche, die Erweiterung des Schreibtischs oder in einen Couchtisch. Die runde oder eckige Tischplatte gibt es in verschiedenen Ausführungen und Größen. Die Höhenverstellbarkeit verleiht eine maximale Flexibilität.

Brio est une table légère et polyvalente, parfaite pour bars et restaurants, mais facilement adaptable à d'autres endroits: au bureau ou à la maison elle se transforme en plan de travail supplémentaire, en bureau d'appoint ou bout de canapé. Le plateau, rond ou carré, est proposé en différents bois, plusieurs dimensions et avec hauteur réglable, pour offrir le maximum de flexibilité.

Brio es una mesa ligera y versátil, perfecta para bares y restaurantes, pero que se presta a ser acogida fácilmente en otros espacios: en la oficina o en la casa se transforma en un plano de apoyo extra, una extensión del escritorio, o un complemento para el sofá. El plano, redondo o cuadrado, en maderas diferentes, presenta dimensiones variadas y alturas regulables, consintiendo máxima flexibilidad.





BRIO



brio coffee table

za system



kipu pouf brio coffee table

← entrata exhibit entry



**auki** lounge chair **brio** coffee table **add** U shape



**brio** dining table **pass** lounge chair



**brio** coffee table **kipu** pouf

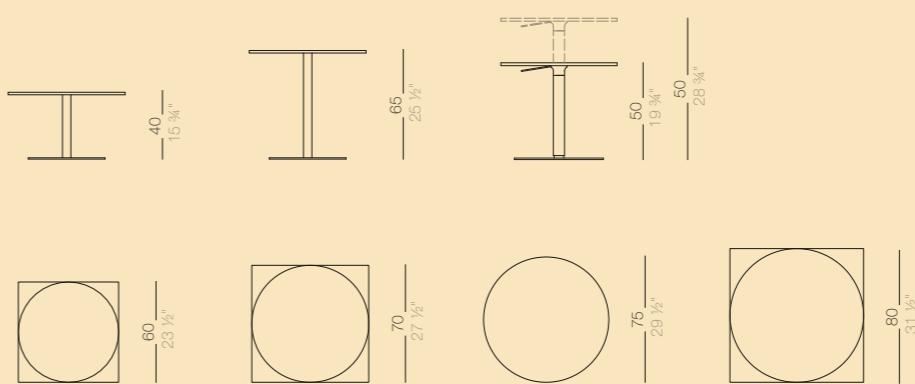
Tavolo disponibile in altezze fisse o regolabile con piani rotondi o quadrati in varie misure e finiture. Base rivestita in acciaio inox finitura "tela di lino" con colonna in cromo satinato, o con base e colonna vernicate a polveri.

Table in fix heights or height adjustable with tops in several dimensions and finishes. Round base with stainless steel "linen fabric" pattern and mat chromed column or entirely powder coated.

Tisch in verschiedenen Höhen, fix oder höhenverstellbar, mit Tischplatten in verschiedenen Ausführungen, rund oder quadratisch. Bodenplatte aus Edelstahl mit Leinenstruktur oder pulverlackiert und Säule mattverchromt oder pulverlackiert.

Table disponible en hauteurs fixes ou réglable avec plateau en plusieurs dimensions et finitions. Base en acier finition "toile de lin" et colonne chromée mat ou entièrement laqué.

Mesa disponible en alturas fija o regulable con encimeras redondas o cuadradas de diferentes tamaños y acabados. Base revestida en acero inoxidable con trama en "tela de lino" con columna cromado mate o base y columna lacadas a polvo.



	<b>Base</b> acciaio inox tela di lino	<b>Base</b> stainless steel linen-pattern	<b>Basis</b> Edelstahl Leinenstruktur	<b>Base</b> acier inox toile de lin	<b>Base</b> acero inoxidable tejido de lino
	<i>verniciata a polvere:</i> nero bianco	<i>powder coated:</i> black white	<i>pulverlackiert:</i> schwarz weiß	<i>laqué en poudre:</i> noir blanc	<i>lacado en polvo:</i> negro blanco
	<b>Colonna</b> cromo satinato	<b>Leg</b> mat chromed	<b>Säule</b> matt verchromt	<b>Colonne</b> chromé mat	<b>Columna</b> cromado mate
	<i>verniciata a polvere:</i> nero bianco	<i>powder coated:</i> black white	<i>pulverlackiert:</i> schwarz weiß	<i>laqué en poudre:</i> noir blanc	<i>lacado en polvo:</i> negro blanco
	<b>Piano</b> laminato bianco HPL bianco HPL rovere sbiancato	<b>Top</b> white laminate white HPL blanched oak HPL	<b>Platte</b> Laminat weiß HPL weiß blanched oak HPL	<b>Plateau</b> lamifié blanc HPL blanc HPL chêne blanchi	<b>Encimera</b> laminado blanco HPL blanco HPL roble blanqueado
	HPL rovere noce HPL fenix nero HPL fenix bianco	oak dark walnut HPL black fenix HPL white fenix HPL	HPL Eiche gebleicht HPL Eiche dunkel nussbaum HPL schwarz fenix	HPL chêne teinté wengé HPL chêne noir HPL fenix noir	HPL roble nogal HPL fenix negro HPL fenix blanc
	rovere sbiancato rovere noce scuro nero poro aperto	blanched oak oak stained dark-walnut black open pore	Eiche gebleicht Eiche dunkel nussbaum gebeizt schwarz gebeizt offenporig	chêne blanchi chêne teinté wengé noir pore ouvert	roble blanqueado roble nogal oscuro negro poro abierto

Come ciottoli di fiume, una serie di pouff di forma triangolare arrotondata e angoli smussati, dalla memoria quasi primordiale: Kipu è un elemento di arredo multiuso – ottomano, seduta, appoggio, tavolino – adatto per ogni tipo di ambiente ma sicuramente ideale nelle aree lounge, che acquistano un tocco informale, dinamico, quasi domestico. Tre dimensioni e tre altezze diverse, oltre alle declinazioni in brillanti toni di colore, ne ampliano con versatilità le possibilità di arredo. Da comporre liberamente come un arcipelago.

Like pebbles, a family of ottomans with a rounded triangular shape and a primordial memory, Kipu is a crossover piece of furniture - ottoman, seat, low table – suitable for every place and for sure ideal in a lounge area, which get an informal, dynamic almost residential touch. Three dimensions and three heights with many shades of colors offer a variety of possibilities to combine like a group of islands.

An Flusskiesel erinnern diese Polsterhocker mit ihrer dreieckigen Form und den abgerundeten Ecken: Kipu ist ein multifunktionaler Einrichtungsgegenstand – Fußhocker, Sitzgelegenheit, Ablagefläche oder Tischchen – und passt in jede Umgebung. Aber sicherlich ist er ideal für Loungezonen, die dadurch eine ungezwungene, dynamische und beinahe wohnliche Atmosphäre bekommen. Die drei verschiedenen Größen und Höhen, sowie die reiche Auswahl an leuchtenden Farben, machen diesen Hocker vielseitig einsetzbar: es können damit wahre Inselgruppen gestaltet werden.

De forme triangulaire arrondie comme les cailloux d'un fleuve, d'une mémoire primordiale, Kipu est un système d'assises modulables. C'est un ensemble crossover – pouf, assise, table basse – qui s'adapte à chaque espace, particulièrement idéal dans un lounge qui devient informel, dynamique presque domestique. Trois dimensions et trois hauteurs, plusieurs déclinaisons de couleurs élargissent les possibilités d'aménagement des espaces pour composer en toute liberté comme un archipel.

Como piedras de río, una serie de puf de formas triangulares redondeadas y angulos biselados, de la memoria primordial: Kipu es una pieza multifuncional de mobiliario - puf, asiento, apoyo- mesa, adecuado para cualquier tipo de ambiente, pero sin duda perfecto para las zonas lounge, dan un toque informal, dinámico, casi hogareño. Tres tamaños y tres alturas diferentes, además de las variaciones en los tonos de color, amplían con versatilidad las posibilidades de decoraciones; para componer libremente como un archipiélago.





kipu pouf



kipu pouf add coffee table



miunn stool

kipu pouf

auki coffee table



kipu pouf

auki coffee table



kipu pouf    auki coffee table



**kipu** pouf **brio** coffee table



**kipu** pouf



**kipu** pouf

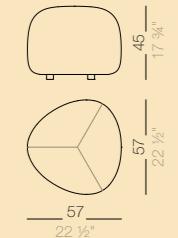
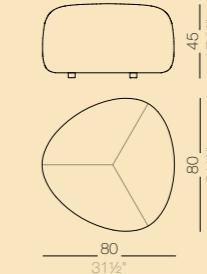
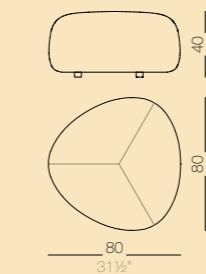
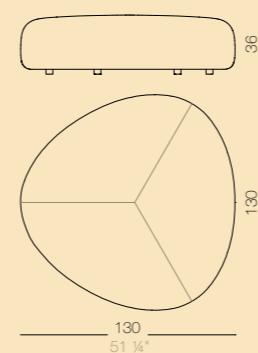
Pouf con imbottitura in schiumato di poliuretano con fibra poliestere accoppiata ignifugi, rivestito in tessuto, pelle o ecopelle, completamente sfoderabile. Piedini in polietilene e feltro.

Ottoman with fire-retardant moulded polyurethane foam and polyester fiber with removable fabric, leather or eco-leather. Feet in polyethylene with felt.

Polsterhocker aus feuerhemmendem Polyurethan-Polyesterschaum mit abziehbarem Bezug aus Stoff, Leder oder Kunstleder, Gleiter aus Polyethylen mit Filzeinsatz.

Pouf avec rembourrage en mousse de polyuréthane et polyester ignifugée. Revêtement déhoussable en tissus, peau ou eco-peau. Pieds en polythène et feutre.

Puf con acolchado en es- puma de poliuretano y fibra de poliéster a prueba de fuego, tapizados en tejido, piel o eco-piel, completa- mente extraible. Pies de polietileno y fielro.



Rivestimento  
tessuto



pelle  
ecopelle

Upholstery  
fabric

soft-leather  
eco-leather

Polsterung  
stoff

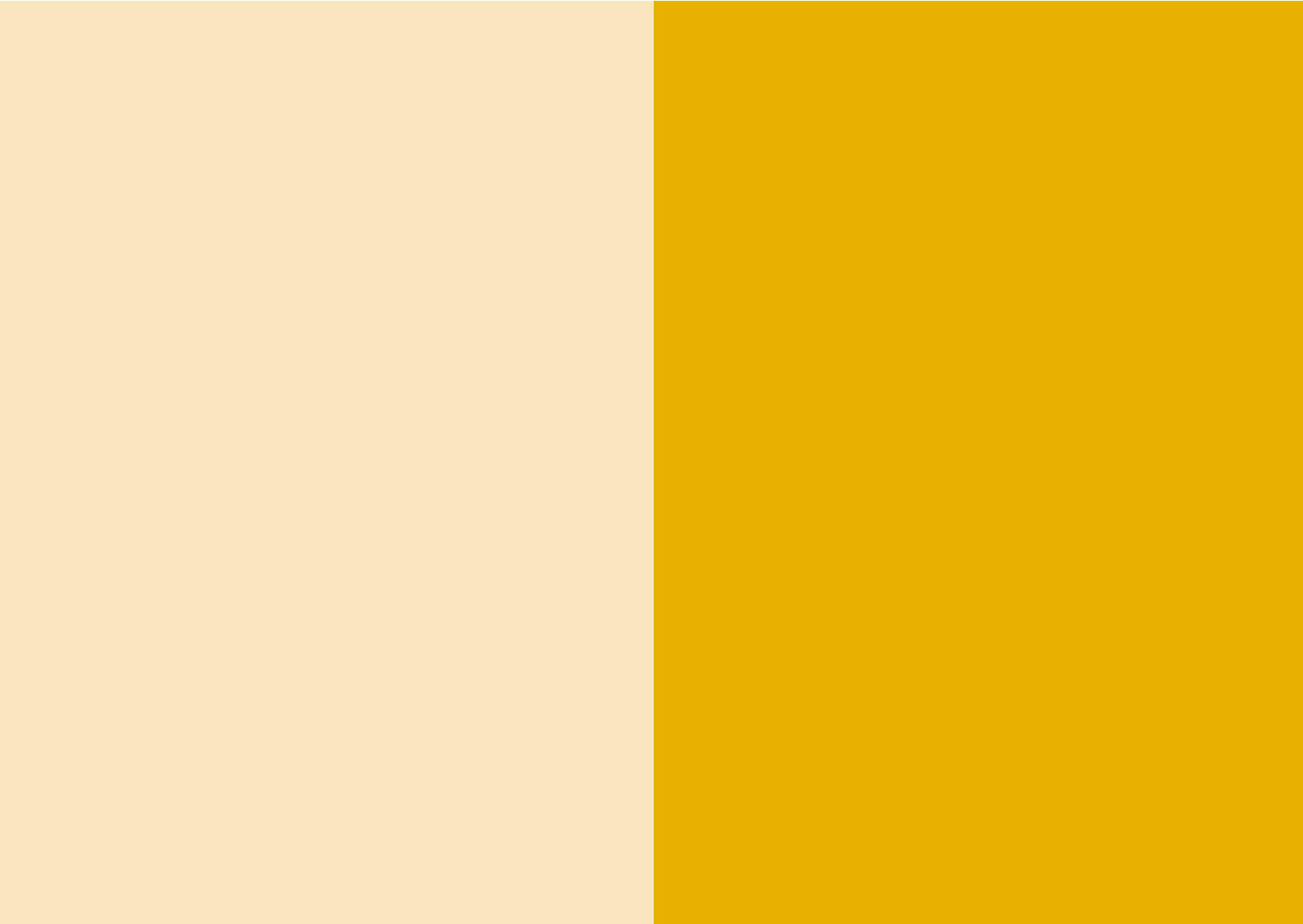
softleder  
kunstleder

Revêtement  
tissu

peau  
peau synthétique

Revestido  
tejido

piel  
ecopiel



Poltroncina imbottita, dal profilo ondulato e compatto. Design fluido e linee snelle, ergonomia e grande comfort, Pass ha un volume avvolgente reso però più leggero dalla struttura su cui poggia e per questo si può utilizzare in ogni ambiente, casa o ufficio, anche grazie alla varietà di colori e finiture della collezione. Per questo risulta essere un elemento perfetto per arredare le zone lounge, intese come luoghi di condivisione e spazi di attesa contemporanei.

Upholstered chair with compact and curved outline. With a fluid design and light shapes, ergonomic and good comfort level, Pass has an embracing volume made lighter by its base; it is suitable both for home and office thanks to the variety of colours in the range. It is a perfect element also for lounge areas and contemporary waiting rooms.

Gepolsterter Sessel, kompaktes, geschwungenes Profil. Fließendes Design und klare Linien, Ergonomie und Komfort. Pass hat ein umhüllendes Volumen, wirkt aber durch die Struktur, auf der er ruht, optisch leichter. Auf diese Weise kann man Pass in jedem Raum, zu Hause oder im Büro verwenden, nicht zuletzt dank der Vielfalt von Farben und Oberflächen der Kollektion. Dadurch eignet sich Pass perfekt für moderne Loungebereiche, unter denen wir Wartezeonen oder einfach gemeinschaftlich genutzte Räume verstehen.

Petit fauteuil rembourré au profil ondulé et compact: son design fluide et la finesse de ses lignes, son volume moulant posé légèrement sur différents piétements, une large gamme de tissus et de coloris, donnent au Pass une simplicité essentielle et un confort qui permet de l'utiliser aussi bien à la maison qu'au bureau et qui le rend parfait pour les espaces lounge conçus comme des lieux de partage contemporains.

Butaca acolchada, de perfil ondulado y compacto. Diseño fluido con líneas esbeltas, ergonomía y gran confort; Pass nace con un volumen envolvente que gana levedad en la estructura que la sostiene. La variedad de colores y acabados de la colección la hacen ideal para vestir cualquier ambiente de la casa o la oficina. Por esto resulta ser un elemento perfecto para decorar salas lounge, diseñados como lugares de intercambio y espacios de espera contemporáneos.



PASS



**pass** lounge chair **brio** coffee table



**pass** lounge chair

**brio** coffee table



**pass** lounge chair **brio** coffee table **add** big lounge



**pass** lounge chair **brio** coffee table



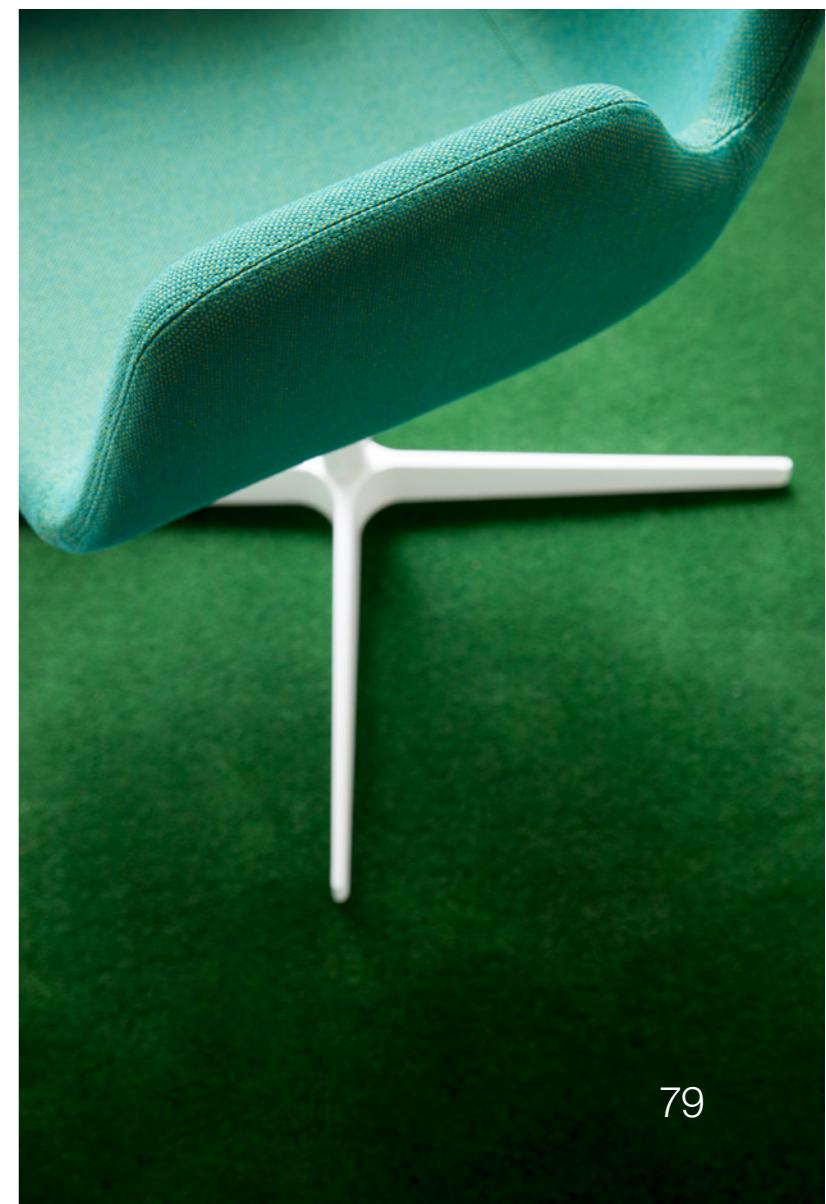
brio coffee table

pass lounge chair



pass lounge chair brio coffee table

pass lounge chair





**pass** lounge chair **brio** coffee table

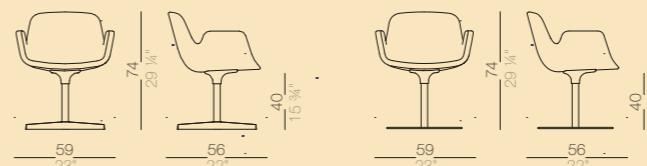
Poltroncina imbottita in schiumato di poliuretano ignifugo rivestito in tessuto, pelle o eco-pelle anche con abbinamento di 2 colori (abbinamento possibile previo il consenso dell'azienda). Disponibile con base a slitta, in metallo cromo satinato o verniciata a polveri. Basi in alluminio girevoli, anche su ruote o regolabili in altezza micropallinate o verniciate.

Chair with fire-retardant moulded foam upholstered with fabric, leather or eco-leather, also in two colours (matching of fabrics to be approved). Sled base mat chromed or powder coated. Also available with height adjustable swivel seat and castors on die cast base, powder coated or sand-blasted

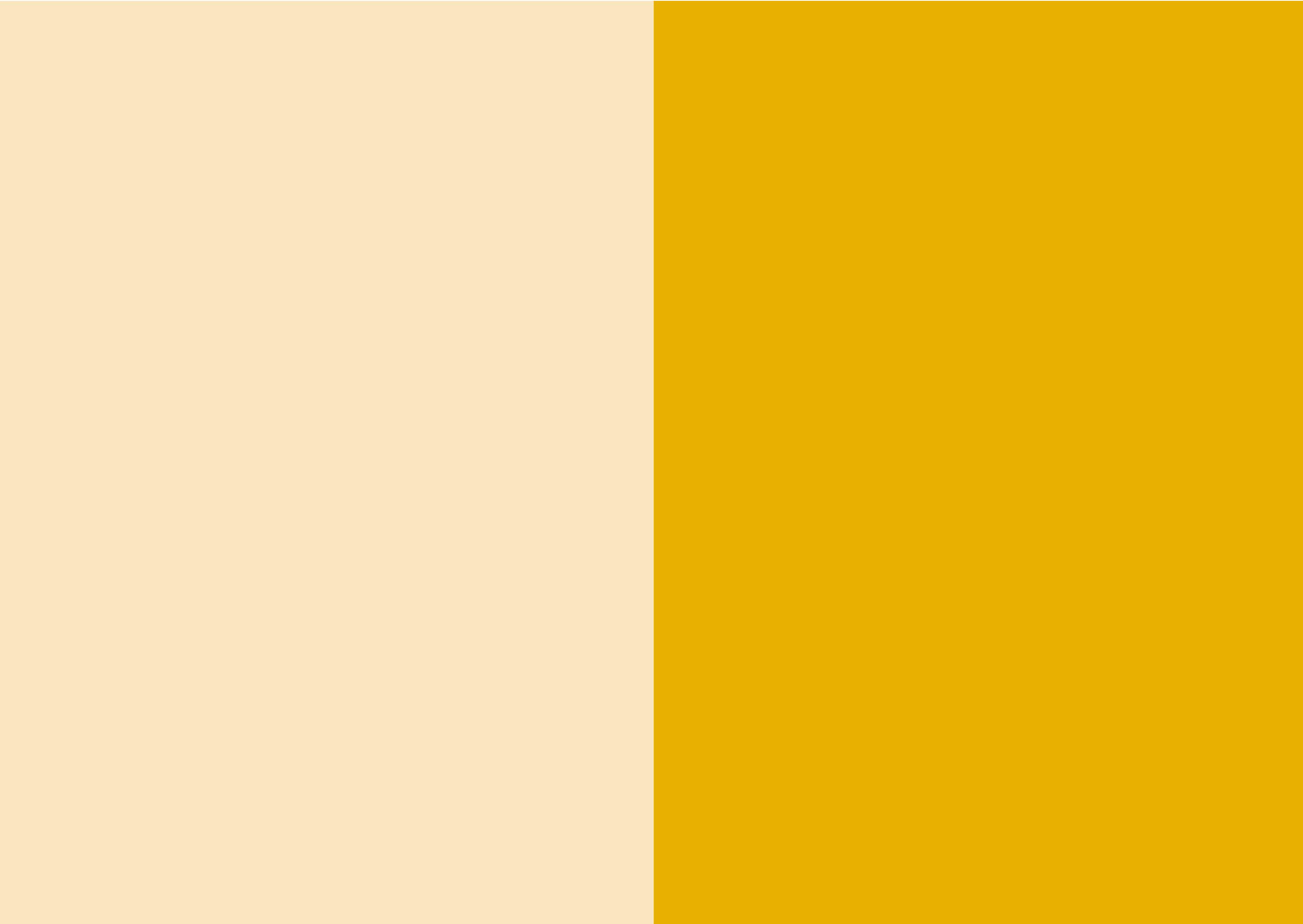
Kleiner Sessel aus feuerhemmendem Polyurethanschaum mit Bezug aus Stoff, Leder oder Kunstleder. Auch zweifarbige Stoffkombinationen sind möglich, müssen jedoch mit Laplana abgestimmt werden. Erhältlich mit verschiedenen Gestellen: Schlittengestell, pulverlackiert oder matt verchromt, oder Gestell aus Aluminiumdruckguss, sandgestrahlt oder pulverlackiert, drehbar und höhenverstellbar. Auch mit Rollen verfügbar.

Petit fauteuil en mousse de polyuréthane ignifugée revêtue de tissus, peau ou écopéau avec possibilité de combinaison de deux couleurs (contacter l'usine pour approbation). Disponible con base trineo, en metal cromado mate o lacada a polvo. Bases giratorias en aluminio, también a ruedas o regulables en altura, lacada a polvo o cromado mate.

Sillón, con espuma resistente al fuego, tapizado en tejido, piel o eco-piel: se pueden combinar dos colores (contactar con la fábrica para su aprobación). Disponible con base trineo, en metal cromado mate o lacada a polvo. Bases giratorias en aluminio, también a ruedas o regulables en altura, lacada a polvo o cromado mate.



	<b>Struttura</b> cromo satinato	<b>Frame</b> mat chromed	<b>Gestell</b> matt verchromt	<b>Structure</b> chromé mat	<b>Estructura</b> cromado mate
	Verniciata a polvere: nero bianco	Powder coated: black white	Pulverlackiert: schwarz weiß	Laqué en poudre: noir blanc	lacado en polvo: negro blanco
	Rivestimento tessuto	Seating fabric	Sitzfläche Stoff	Assise tissu	Asiento tejido
	pelle ecopelle	soft-leather eco-leather	Softleder Kunstleder	peau peau synthétique	piel ecopiel



Un sistema che si riproduce all'infinito con elementi curvi e lineari, modulari e flessibili, come un millepiedi. La semplicità formale del disegno lascia appena intravvedere il punto di contatto, un sostegno metallico a nastro che permette di accostare le sedute con un gioco compositivo.

A system of curved and linear modular elements that can be repeated infinitely with a "millipede" effect. Featuring a design of great formal simplicity, the metal support allowing the various elements to combine is barely visible.

Ein System das sich unendlich mit gekrümmten und linearen, modularen und flexiblen Elementen fortsetzen lässt, wie ein Tausendfüßer. Die formale Einfachheit des Designs macht die Anschlusspunkte fast unsichtbar. Ein Metallband dient als Unterstützung und erlaubt, die Teile in einem kompositorischen Spiel aneinanderzusetzen.

Un système d'éléments, courbes et linéaires, modulaires et flexibles, qui se reproduisent à l'infini, tel un mille-pattes. La simplicité formelle du dessin révèle à peine le point de contact, un support métallique en forme de ruban qui permet de juxtaposer les assises comme dans un jeu de construction.

Un sistema de elementos, que se reproduce al infinito, con piezas curvas y lineares, modulares y flexibles, como un milpiés. La simplicidad formal del diseño deja intuir apenas el punto de contacto, un soporte metálico a cinta que permite unir los elementos en un juego compositivo.

ZA SYSTEM  
Shin & Tomoko Azumi | 2003







za system

**kipu** pouf **brio** coffee table **za system**





# ZA SYSTEM

Shin & Tomoko Azumi | 2003



**za system kipu pouf**

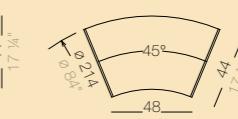
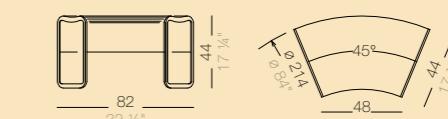
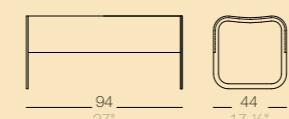
Sistema modulare di sedute con telaio in fusione d'alluminio lucido o verniciato a polveri. Disponibile con seduta in legno o rivestita in pelle. Tutti gli elementi possono essere facilmente collegati tra loro per creare combinazioni fluide o anelli per aree d'attesa, musei, scuole.

Seating modular system with die cast aluminium frame, powder coated or polished. Seat in wood or upholstered with leather. The units can be linked to create flowing lines and circular elements for waiting areas, museums and schools.

System aus modularen Sitzbänken mit Gestell aus poliertem oder pulverbeschichtetem Aluminium. Erhältlich mit Sitz aus Holz in verschiedenen Ausführungen oder ledergespannt. Alle Elemente können verbunden werden, um verschiedene Kompositionen herzustellen, die sich für Warteräume in Museen oder Schulen eignen.

Système de banquettes modulaires en fusion d'aluminium poli ou laqué. Assise en bois ou revêtue de peau. Toutes les unités peuvent être liées pour créer de longues lignes fluides ou des cercles destinés aux salles d'attente, musées, écoles.

Sistema modular de asientos con estructura en fusión de aluminio lucido o lacado a polvo. Disponible con asiento en varios acabados de madera o tapizado completamente en piel. Todos los elementos pueden ser fácilmente conectados, para crear combinaciones fluidas o anillos, para zonas de espera, museos, escuelas o centros comerciales.



**Struttura**  
alluminio lucido



**Verniciata a polvere:**  
nero  
bianco



**Sedute**  
rovere sbiancato  
rovere noce scuro  
nero poro aperto  
laccato bianco



pelle

**Frame**  
shiny aluminium

**Powder coated:**  
black  
white

**Seating**  
blanched oak  
oak stained dark-walnut  
black open pore  
white lacquered

soft-leather

**Gestell**  
glänzendes Aluminium

**Pulverlackiert:**  
schwarz  
weiß

**Sitzfläche**  
Eiche gebleicht  
Eiche dunkel nussbaum gebeizt  
schwarz gebeizt offenporig  
weiß lackiert

Softleder

**Structure**  
aluminium brillant

**Laqué en poudre:**  
noir  
blanc

**Assise**  
chêne blanchi  
chêne teinté wengé  
noir poro ouvert  
laqué blanc

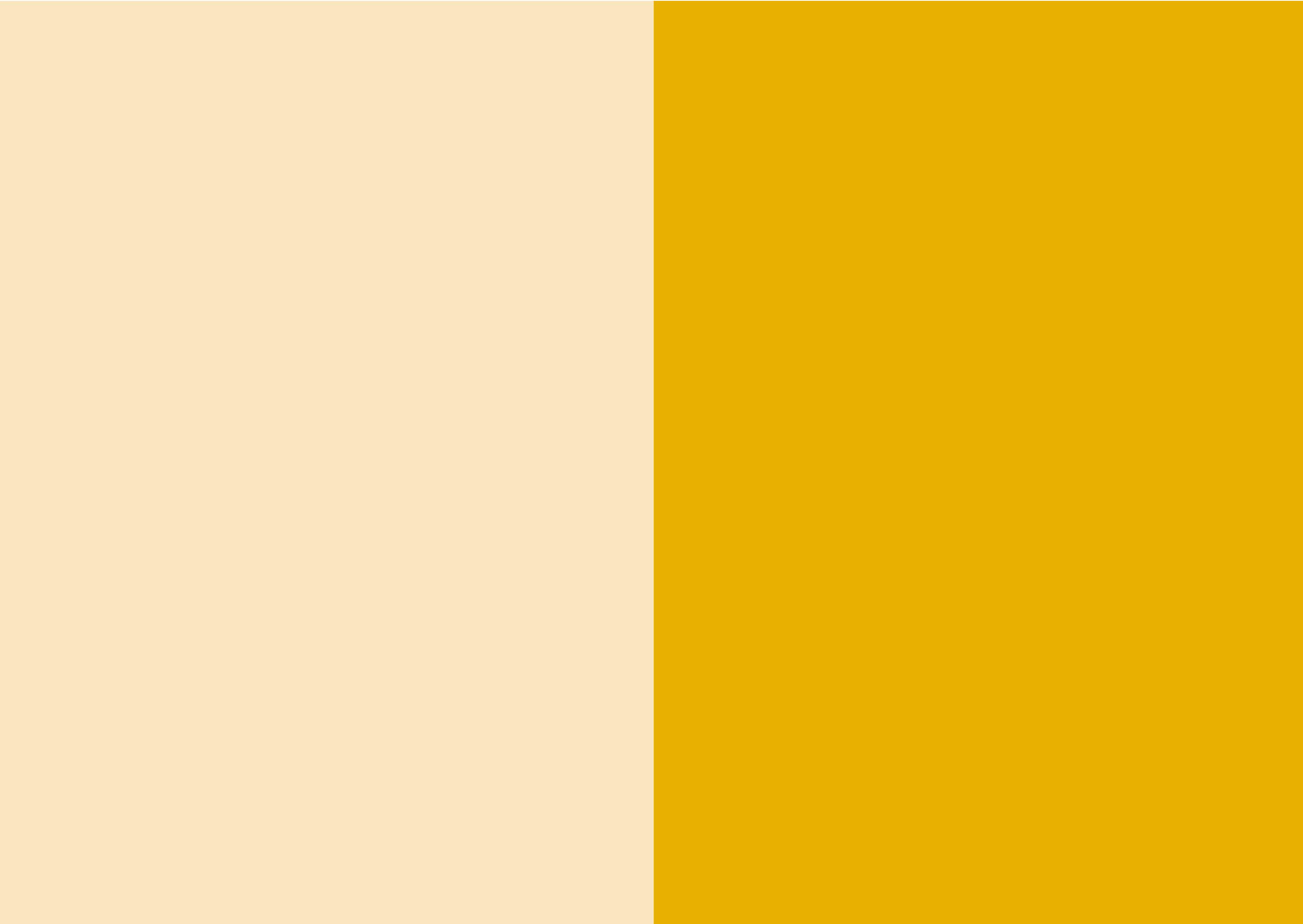
peau

**Estructura**  
aluminio lúcido

**lacado en polvo:**  
negro  
blanco

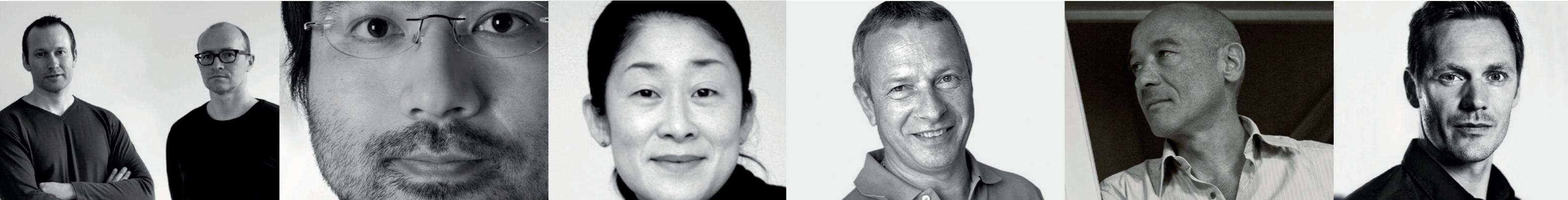
**Asiento**  
roble blanqueado  
roble nogal oscuro  
negro poro abierto  
lacado blanco

piel





# Designers



## Anderssen & Voll

Anderssen & Voll is an Oslo based designstudio run by Torbjørn Anderssen (1976) and Espen Voll (1965). Torbjørn is graduated from The Bergen Academy of Art and Design and Espen is graduated from Oslo National Academy of the Arts. As cofounders of Norway Says in 2000, they were forerunners in a emerging international movement amongst young Norwegian designers. Since the startup of Anderssen & Voll in 2009, their work has spanned from textile design through tableware, lighting and furniture to electronics for some of Europe's most renowned international design Brands. Their collaborations include work for companies like Lapalma, Muuto, Wrong for Hay, Foscarini, Kvadrat, Erik Jørgensen and Filip Technologies. They also take great pride in working with some of the finest Norwegian traditional industry like Jøkul, Gudbrandsdalens Uldvarefabrik, Fjord Fiesta, Røros Tweed and LK Hjelle. Working with the very different industrial cultures spanning from the mountains of Norway to the plains of Veneto is a continous source of inspiration. Their work has received numerous awards like Honorary Award for Design Excellence in Norway, Wallpaper Award, IF Award and the Torsten and Wanja Söderberg Prize.

## Shin Azumi

Shin Azumi was born in Kobe, Japan in 1965, and is currently based in London, UK. After finishing his Master course at the Royal College of Art, London, in 1994, he started working as a design unit 'AZUMI'. In 2005, he established his own design office 'a studio', working with international clients such as; Lapalma (IT), Magis (IT), Desalto (IT), Fredericia (DK), Tefal (FR), Authentics(DE), Itoki(JP), Formax (JP), TOA (JP), Case (UK), Habitat (UK) and others. Shin Azumi's works have received numerous design awards in Europe and in Japan, including; FX International Design Award "Product of the Year" (UK), V&A Homes & Gardens Classic Design Award (UK), Good Design Award Best one hundred (JP), Classic Innovation Award 'Best of the Best' (DE), etc. His works have been added to the collection of many museums including the Victoria & Albert Museum (UK), Stedelijk Museum (Holland), Crafts Council (UK), Die Neue Sammlung (Germany), Museum für Angewandte Kunst Frankfurt (Germany) as well as others. He is a visiting professor of Osaka University of Arts, and Kobe Design University and also a lecturers at Vitra Design Museum Workshops. Shin Azumi also has been part of in the judge on numerous design awards, such as; IF Design Award (DE), DT Design Award (JPN), Design Report Award (DE/IT), FX International Design Award (UK), Kokuyo Design Award (JPN), etc.

## Tomoko Azumi

Tomoko Azumi (born in 1966, Hiroshima, Japan) is an interior and furniture designer based in London. She studied architecture and interior design at Kyoto City University of Art, worked in architectural studio in Tokyo, then moved to London in 1992. She finished a master course of Furniture Design at the Royal College of Art in 1995. After her activities as a partnership AZUMI (1995-2004), she started her own practice TNA Design Studio in East London in 2005. At TNA Design Studio, her main fields are furniture, lighting products, interior design and exhibition space design. She has been collaborating with international clients such as Benchmark-Furniture (UK) , Lapalma (Italy), Maxray (Japan), Röthlisberger (Switzerland) and Swarovski (Austria), as well as interior design for The Supreme Court of United Kingdom, shops for Harrys London and exhibition designs for the Crafts Council (UK). Her works are in several permanent collections include Victoria & Albert Museum and Geoffrey Museum in London and Stedelijk Museum (Netherlands). She has been a project teacher at the Design Products of Royal College of Art since 2005 and a research fellow at London Metropolitan University from 2006 to 2009. Also she is a member of jury for Good Design Award in Japan since 2006 and member of selection board for 100% Design London in 2010 and a member of jury for imm Design Award at the Cologne-Furniture Fair on 2010 and 2011.

## Romano Marcato

Born in Cadoneghe (Padova – Italy) in 1951. He got his degree in 1970 in mechanics at the Technical – Industrial Institute in Padova. From 1970 till 1978 he was in charge of planning high precision tools in an industry producing moulds for high-speed trimmer for electrical connections. He also planned automatic machines to fix the connections in the car industry, electronics and domestic appliances. In 1979, together with his brother Dario, he founded Lapalma and designed some of the products: he is head of the technical department and in charge of prototyping, engineering and industrialisation of products

## Francesco Rota

Francesco Rota, interior and product designer, was born in 1966 in Milan, where he lives and works. After graduating in industrial design at the Art Center College of Design in La Tour de Peilz (Switzerland), he opened his own studio in 1998 working with projects in different fields of design: products, furniture, lighting, showrooms, offices, private homes and exhibitions. Many are his international collaborations: Alchemy, Arketipo, Bals Tokyo, Barilla, Fiat, Frag, John Richmond, Knoll International, KME Italy Lapalma, Lema, Living Divani, L'Oreal Paris, Malo, Martini & Rossi, Mercedes Benz, Moroso, Paola Lenti, Oluce, Takano Co.Ltd, Versus. He was awarded two Honorable Mentions for the Compasso d'Oro for products "Linea" and "Island" which are part of the Historical Collection of the Compasso d'Oro ADI. His work has been shown in exhibitions and events made by Italian and international institutions such as St. Etienne Biennale du Design, Hannover Messe, Milan Triennale, Venaria Reale, Moss\_New York, Material Connection\_New York, Biennial Architettura\_Venezia, Royal Academy of Arts\_Londra, The Merchandise Mart\_Chicago, Miami Design District, Biltmore Fashion Park\_Phoenix, Bellerive Museum\_Zurich. Since May 2004 he has been teaching at the European Institute of Design in the Master Research Study Program for Industrial Design, in collaboration with Magis. From 2013 he is art director of Lapalma.

## Hee Welling

Hee Welling (born 1974) is educated from the University of Art and Design Helsinki (Finland) and the Royal Danish Academy of Fine Arts - department of furniture design, form where he graduated, with a master degree in furniture design in 2003. He established his own studio in Copenhagen in 2003 and works within the fields of furniture-, interior- and industrial design. Among his clients is – Hay, Erik Jørgensen, Fredericia Furniture, Lammhults, Laufen and Lapalma. His work has been awarded several awards, including – the Bo Bedre design award (Denmark), the Good Design award (USA), the new Danish Art foundation (Denmark) and he has been nominated as Danish designer of the year 2013 by Danish magazine - Bolig Magasinet. Hee Welling's design has been exhibited at different fairs and museums around the world – e.g. Danish export exhibition - Tokyo, ICFF - New York, 100% design - London, Stockholm Furniture Fair, Horsens Art museum, IMM – Cologne, Maison&Objet - Paris and Salone del mobile - Milan. His work has been used for different international interior projects, such as the Oslo opera house (Norway), the Australian parliament, Google head office, Danish national television, the Astrup Fearnley museum and the Danish parliament. Besides his studio he had taught at the Royal Danish Academy of Fine Arts and Danish Institute for Study abroad – DIS.

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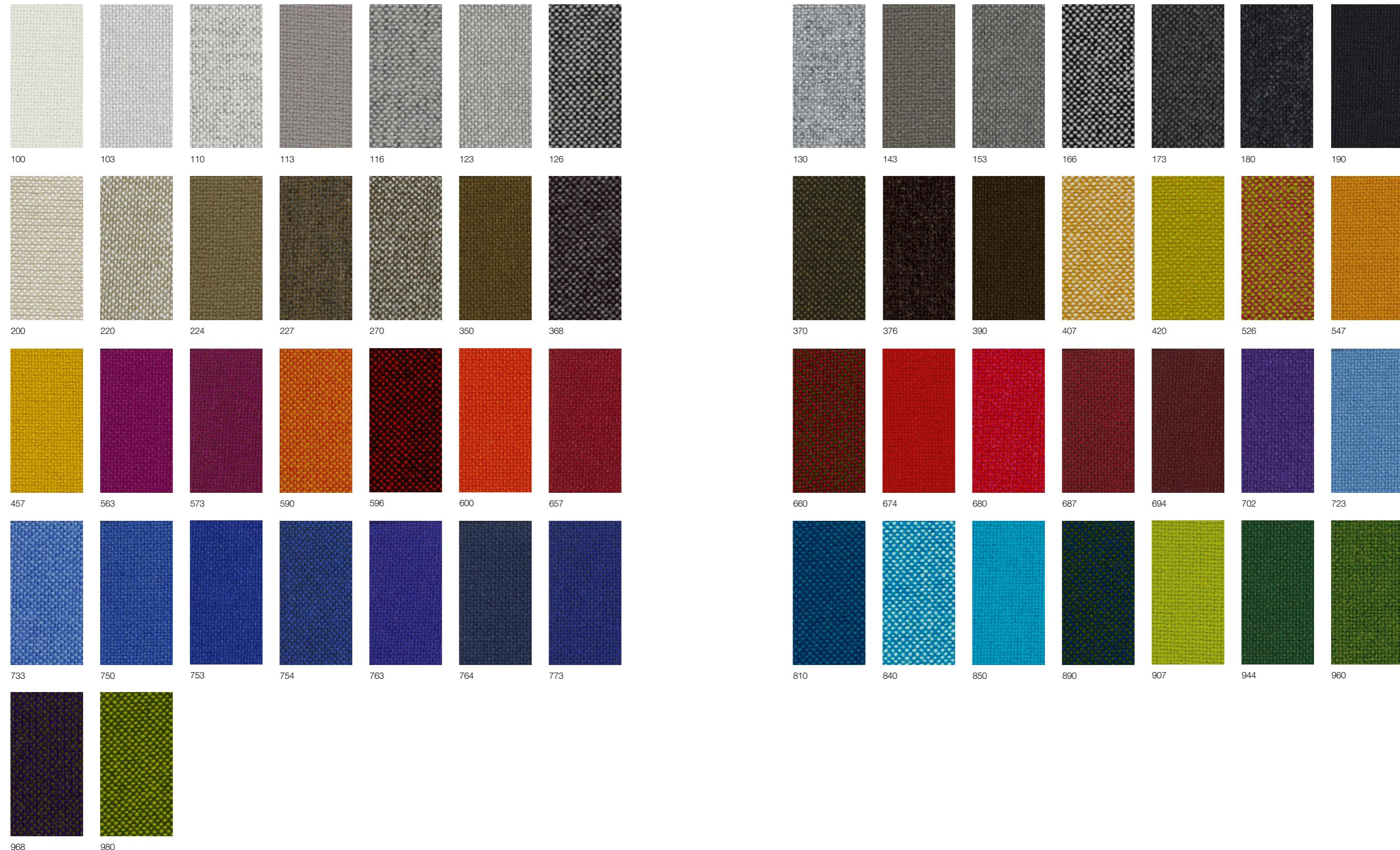
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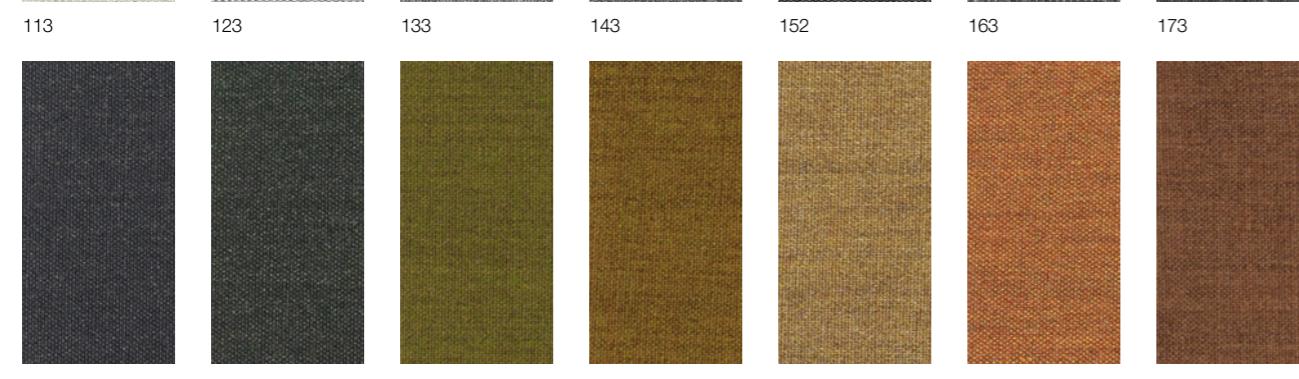
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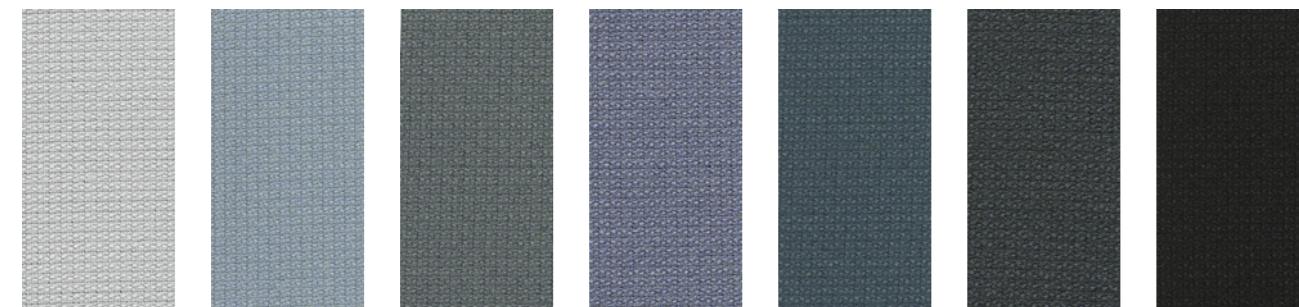


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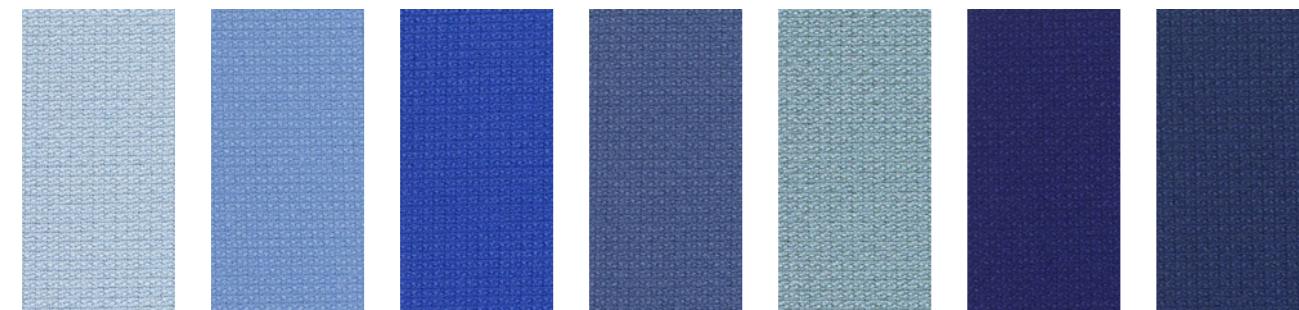
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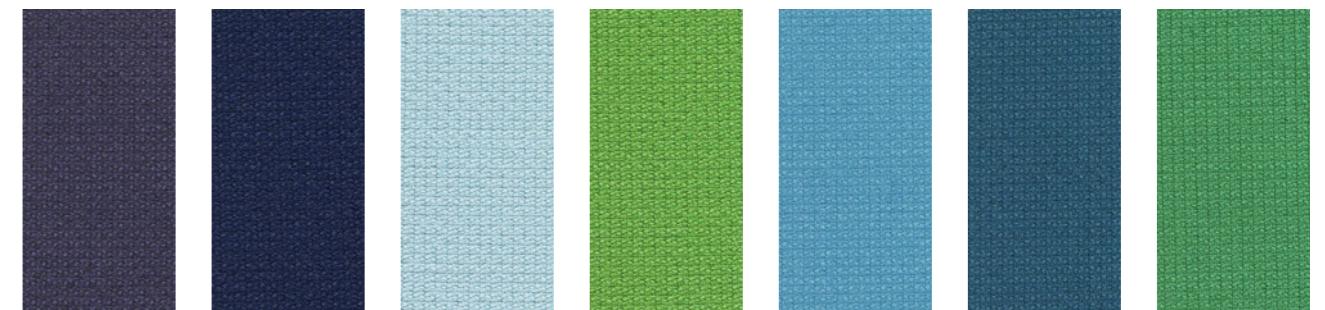
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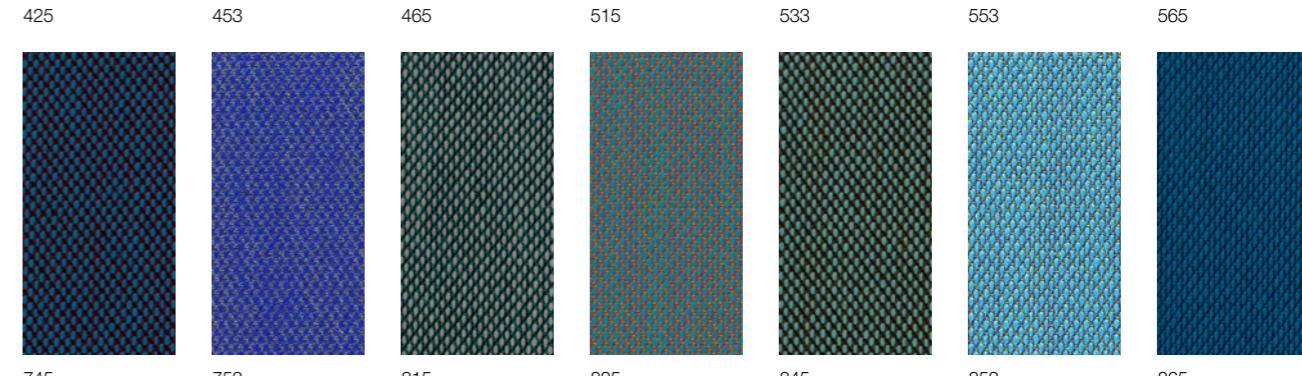
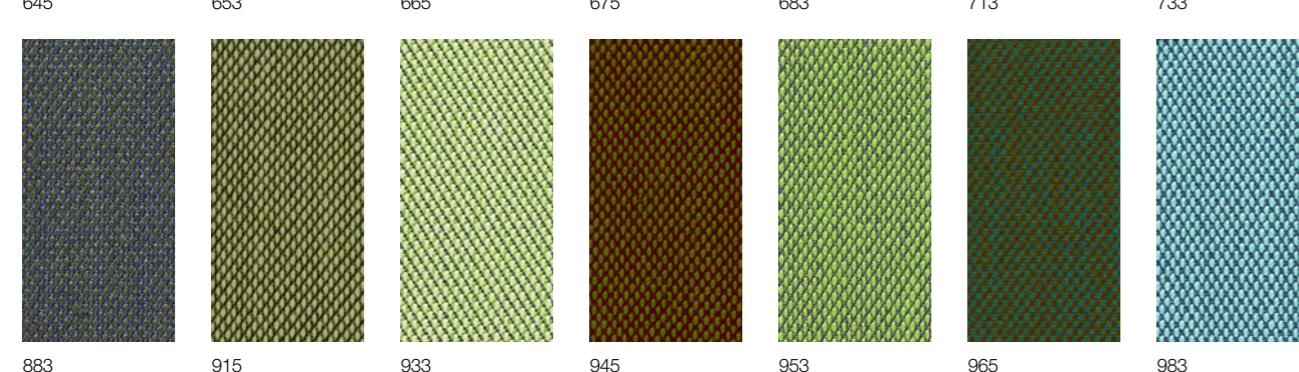
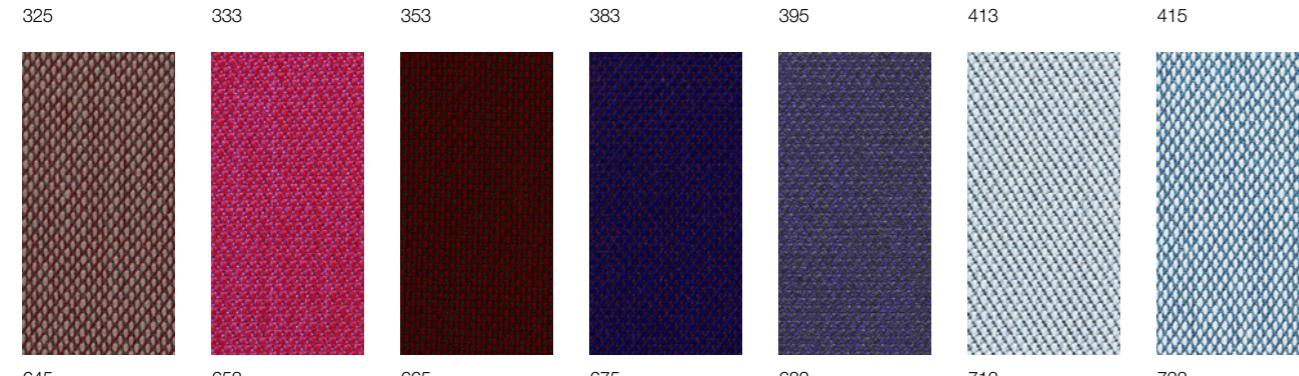
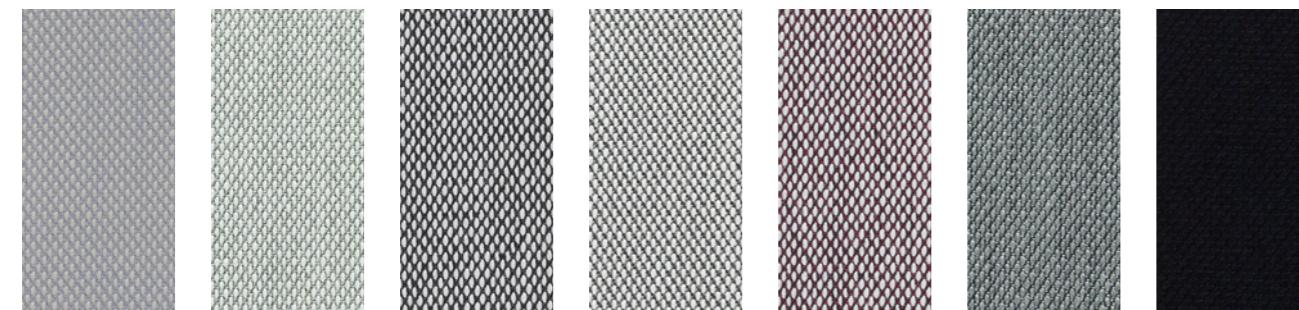


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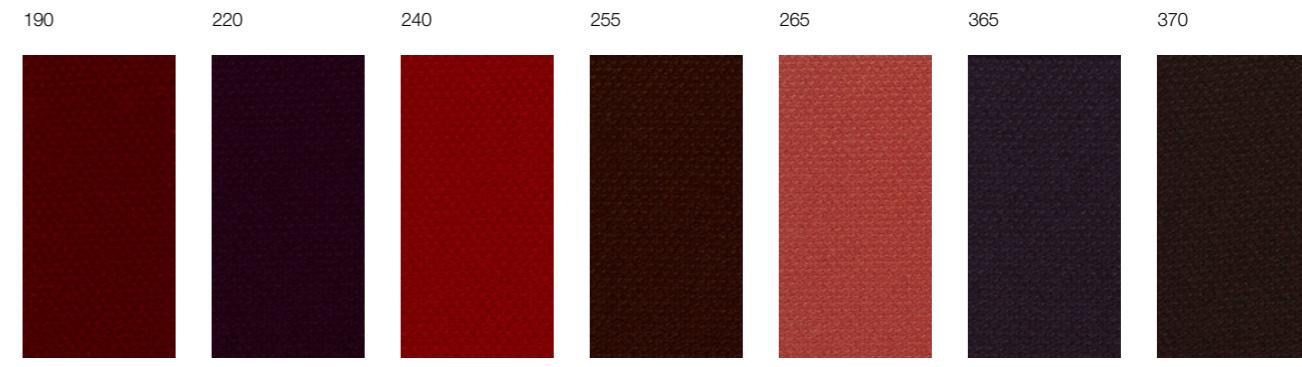
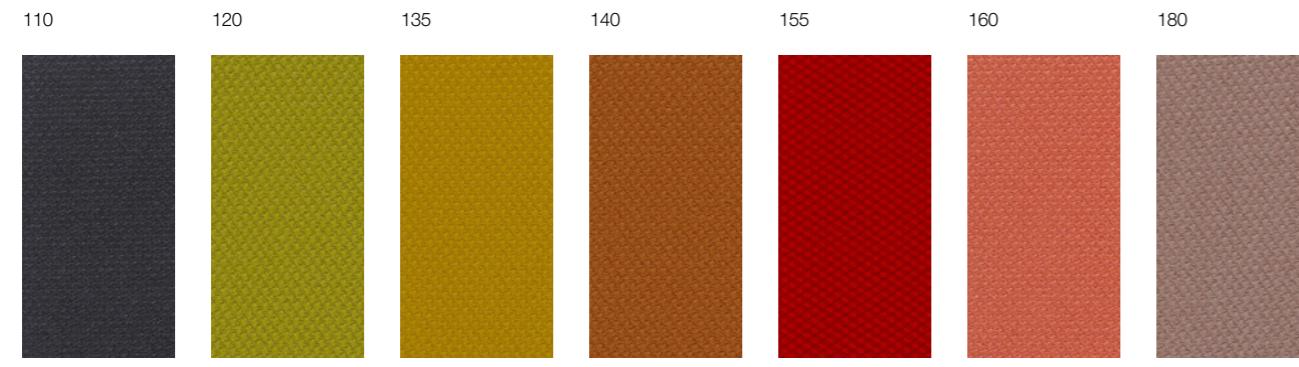
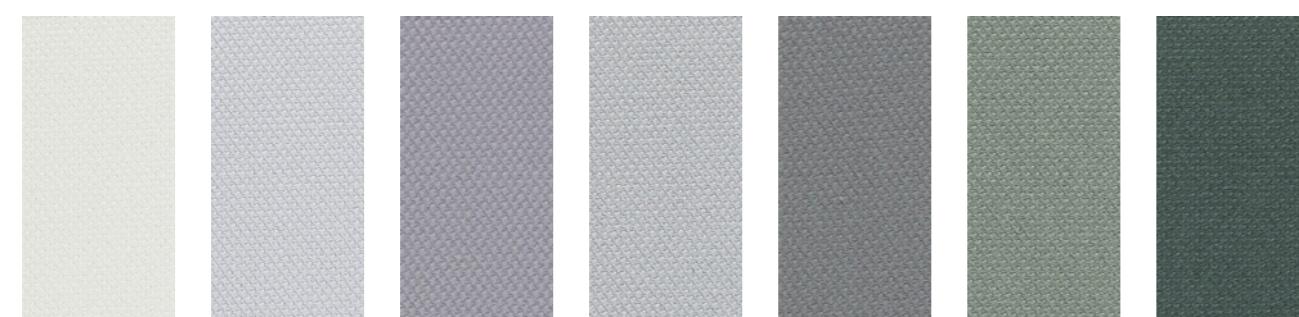
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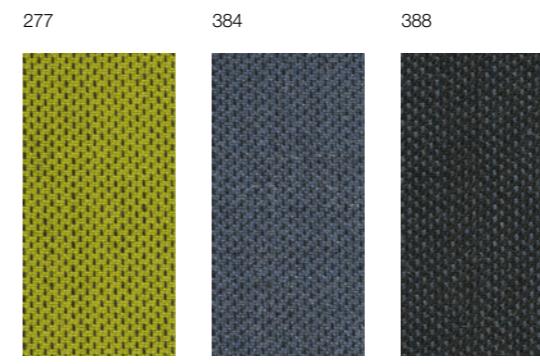
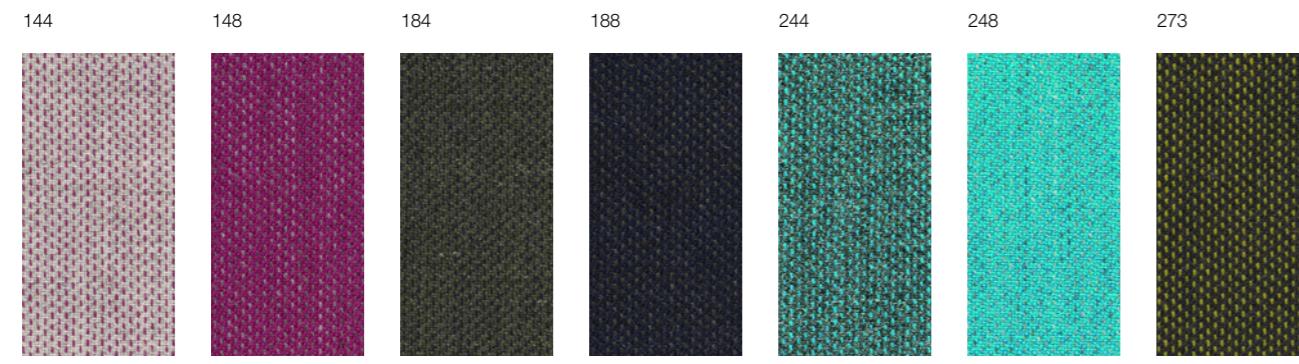


tessuto / fabric / Stoff / tissu / tejer

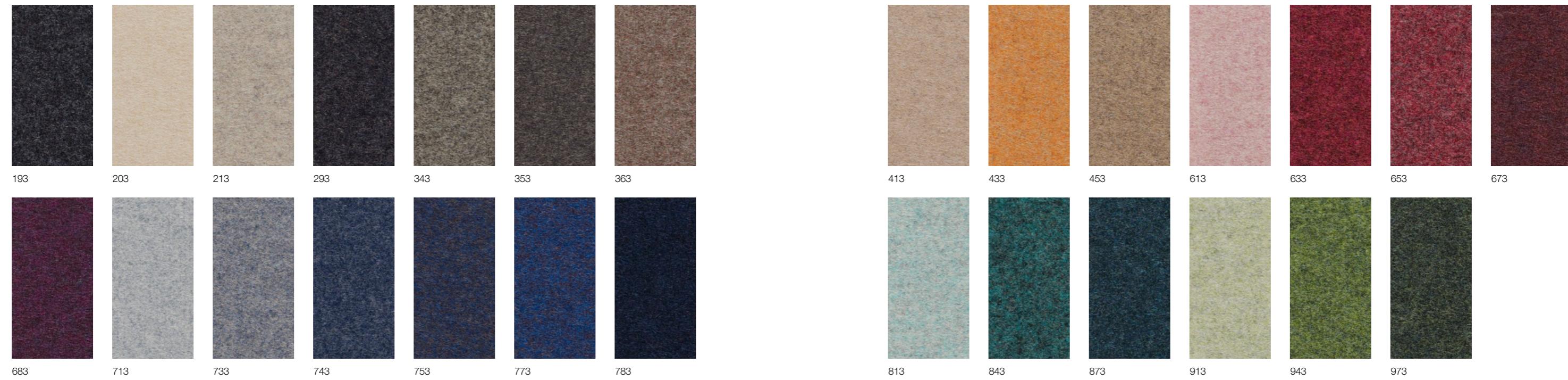
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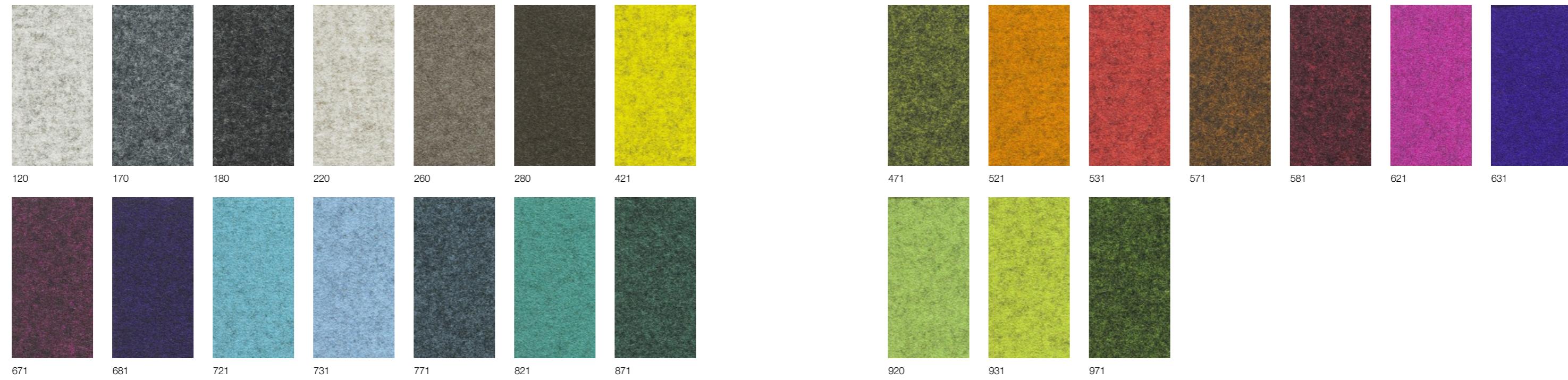
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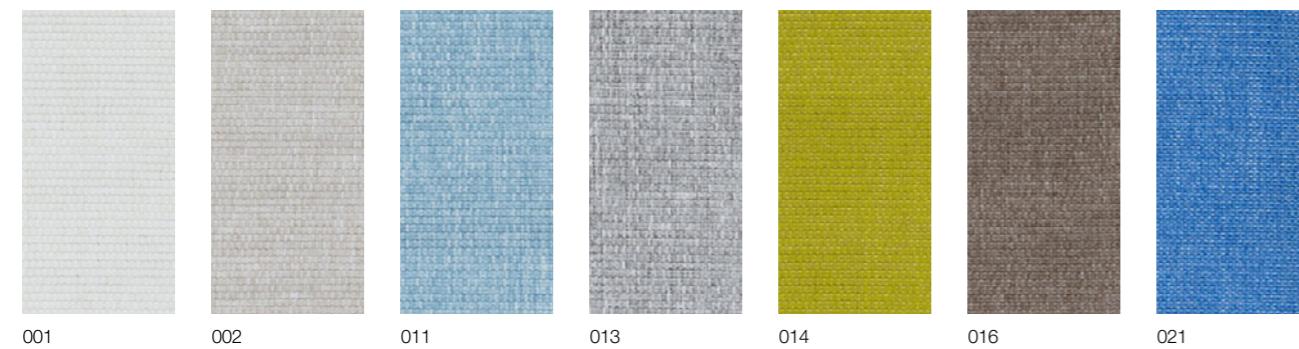
Divina MD KVADRAT



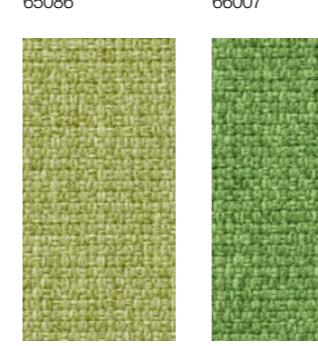
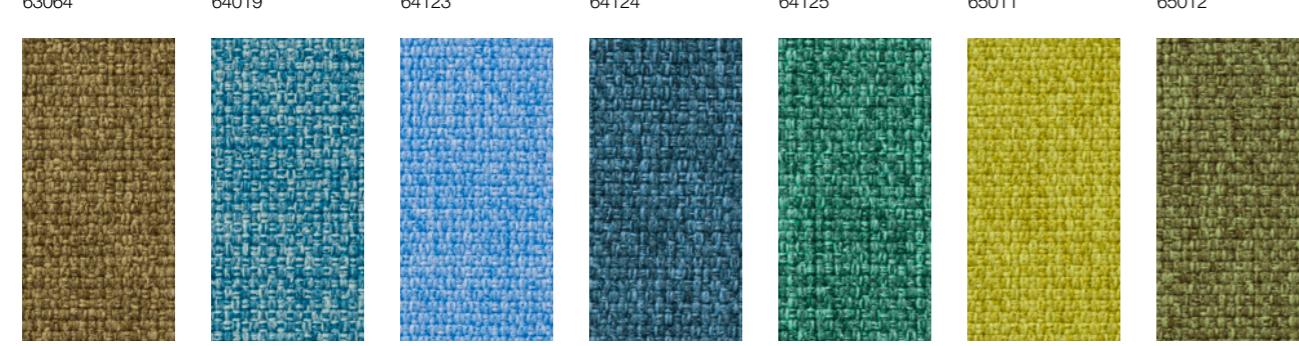
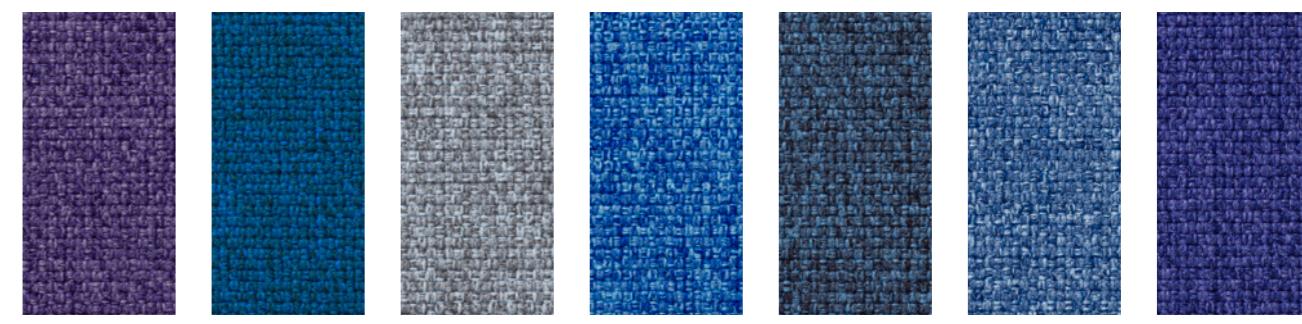
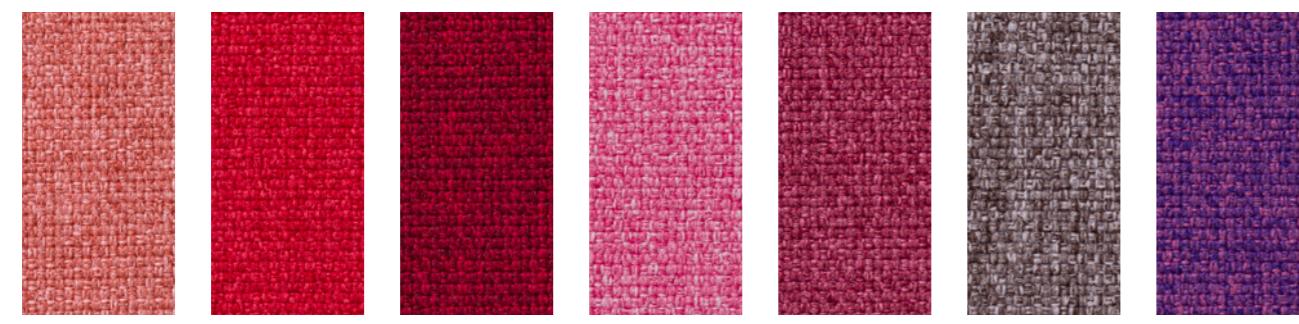
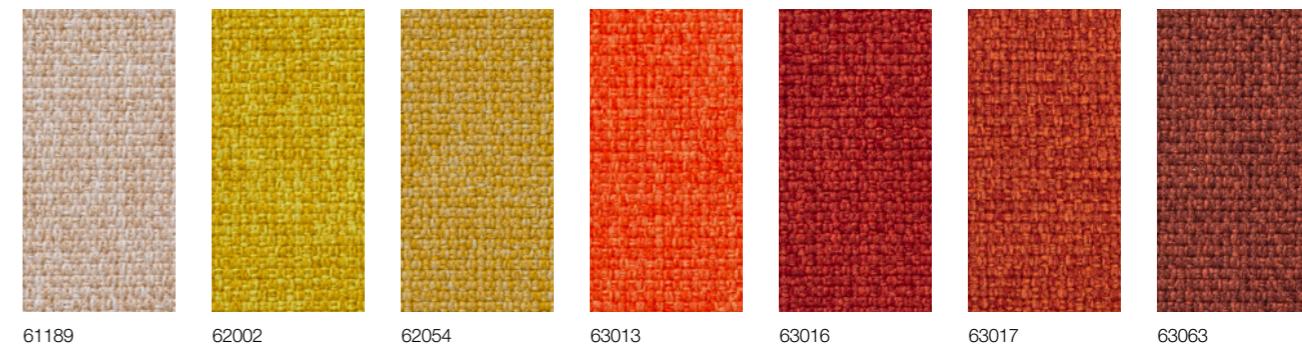
Divina Melange 2 KVADRAT



Jumper 3 KVADRAT ☁



Medley GABRIEL



67002

67006

67052

67053

67054

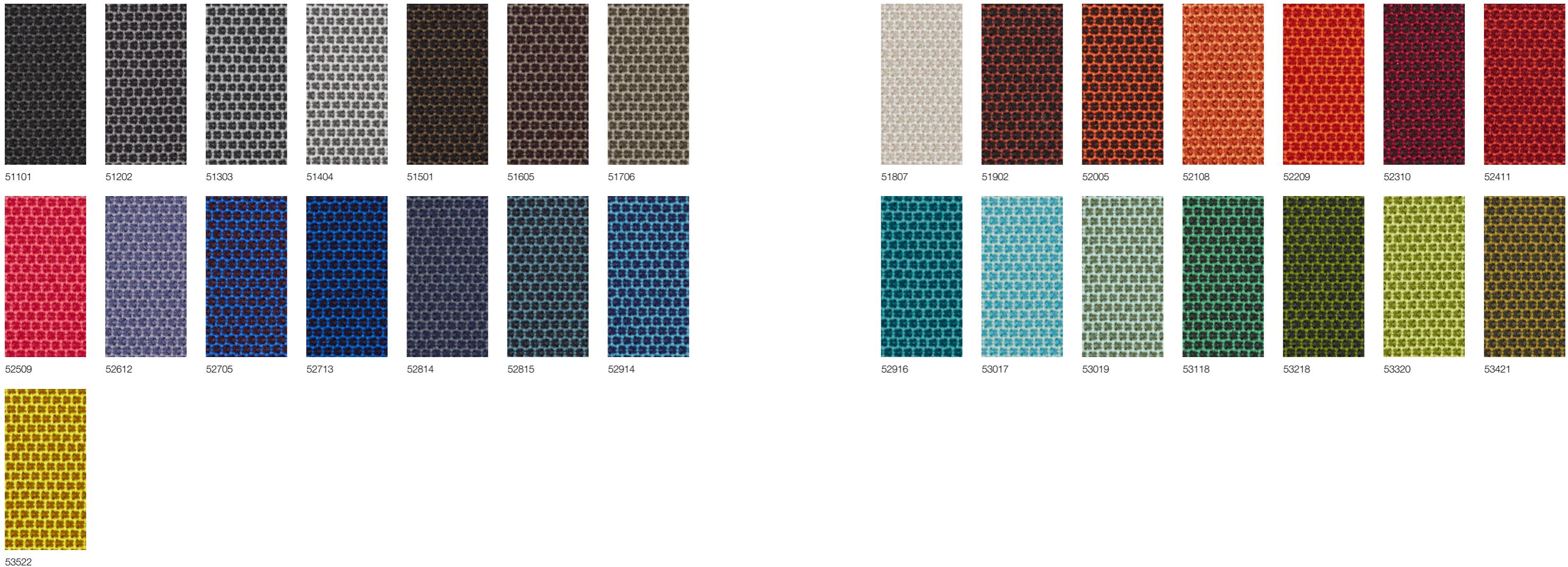
68002

68005

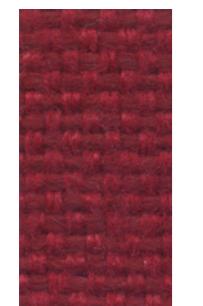
68114

68115

Swing GABRIEL



Maya



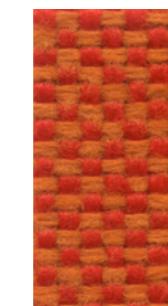
4017



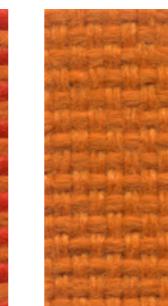
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4027



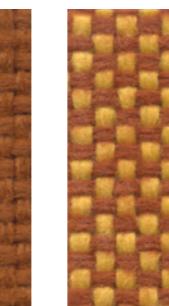
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4030



1029



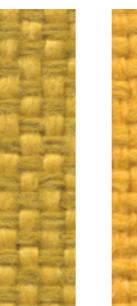
9302



3019



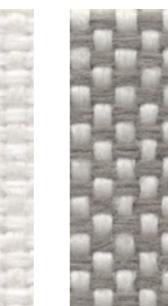
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3008



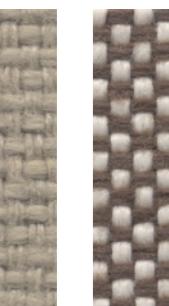
9106



9211



1006



9212



2006



9217



9222



9228



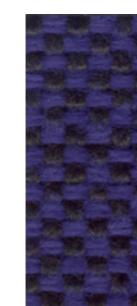
9502



9503



9501



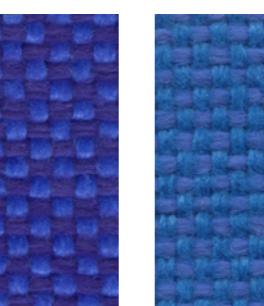
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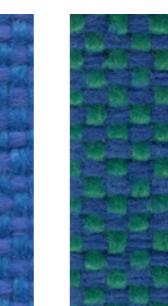
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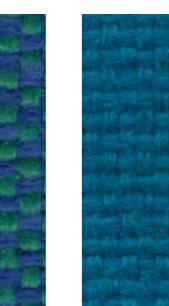
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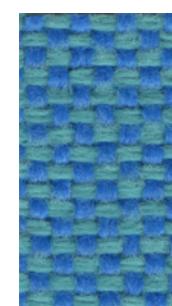
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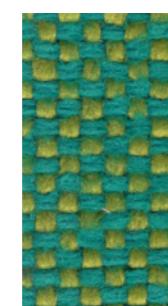
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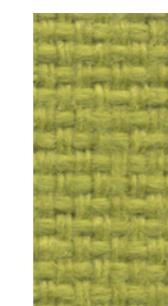
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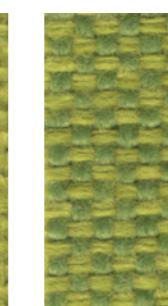
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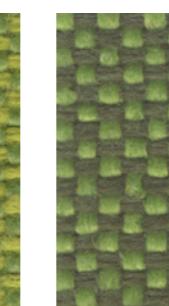
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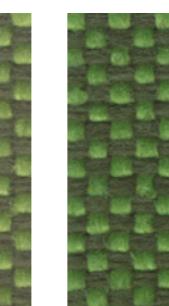
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9702



9703



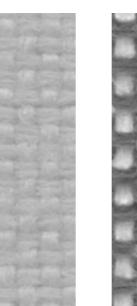
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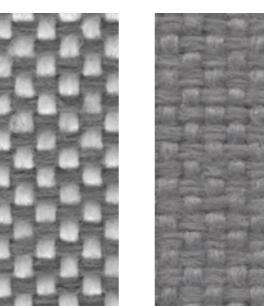
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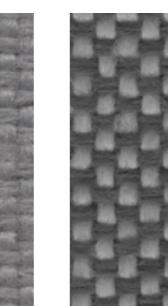
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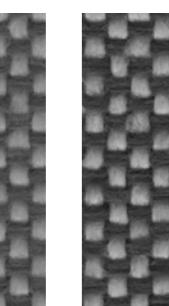
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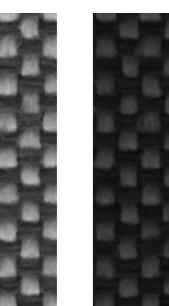
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9804



9803

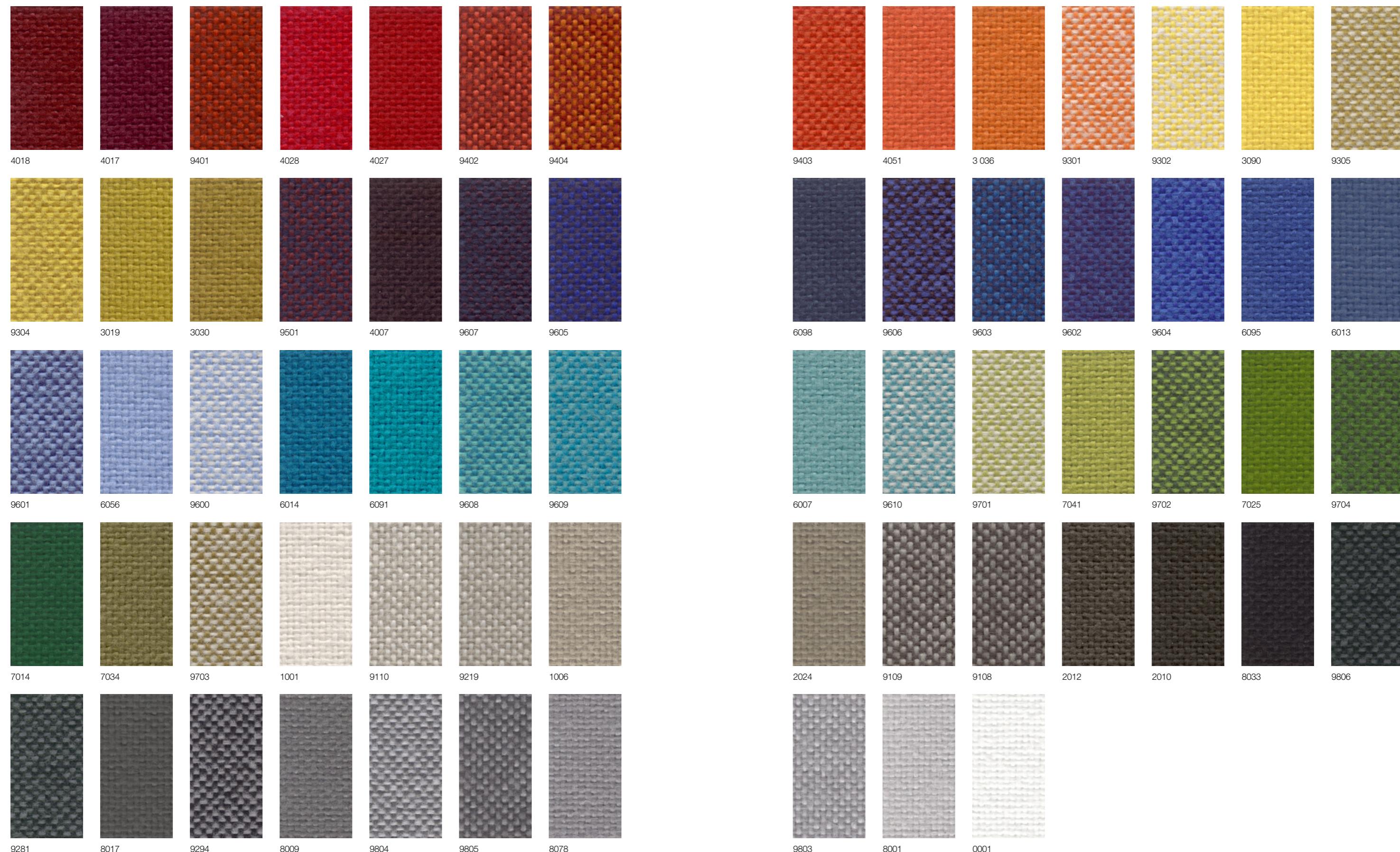


9805



8033

Jet



pelle / soft-leather / Softleder / peau / piel



P1

P10

P4

P3

P7

P9

P2

ecopelle / ecoleather / Kunstleder / simil cuir / ecopiel



5P4

2C7

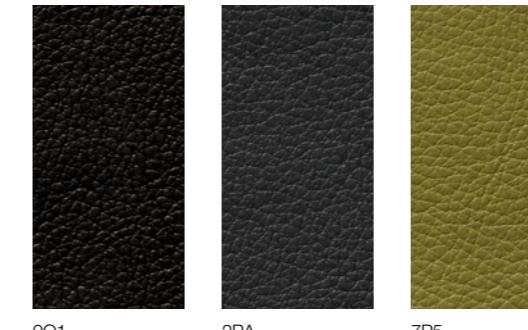
4H8

2PB

1C8

101

6P1

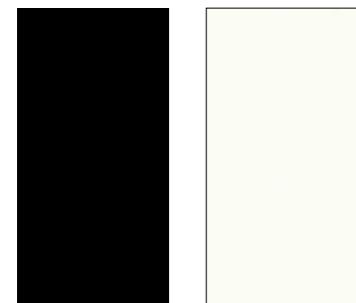


9O1

2PA

7P5

## laccati / lacquered / lackiert / laqué / lacado



laccato nero  
black lacquered  
schwarz lackiert  
laqué noir  
lacado negro

laccato bianco  
white lacquered  
weiß lackiert  
laqué blanc  
lacado blanco

## HPL 10 mm



HFW  
fenix bianco  
white fenix  
weiß fenix  
fenix blanc  
fenix blanco

HFN  
fenix nero  
black fenix  
schwarz fenix  
fenix noir  
fenix negro

HVS  
rovere  
oak  
Eiche  
chêne  
roble

HVL  
rovere noce  
oack dark walnut  
Eiche dunkel nußbaum  
chêne teinté wengé  
roble nogal

H406  
laminato bianco  
white laminate  
Laminat weiß  
lamifié blanc  
laminado blanco

## laminati / laminate / Laminat / lamifié / laminado



FW fenix 9/10  
laminato bianco  
white laminate  
Laminat weiß  
lamifié blanc  
laminado blanco

FN fenix 9/10  
laminato nero  
black laminate  
Laminat schwarz  
lamifié noir  
laminado negro

406 abet 9/10  
laminato bianco  
white laminate  
Laminat weiß  
lamifié blanc  
laminado blanco

## legno / wood / holz / bois / madera



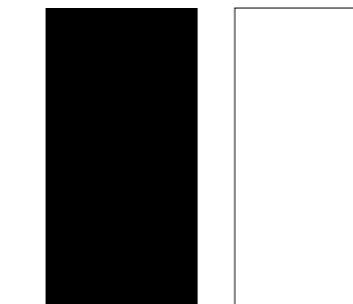
VS  
rovere sbiancato  
blanched oak  
Eiche gebleicht  
chêne blanchi  
roble blanqueado

VL  
rovere noce  
oack dark walnut  
Eiche dunkel nußbaum  
chêne teinté wengé  
roble nogal

FR  
frassino naturale  
natural ash  
Esche natur  
frêne naturel  
fresno natural

NO  
nero poro aperto  
black open pore  
Eiche schwarz gebeizt  
noir pore ouvert  
negro poro abierto

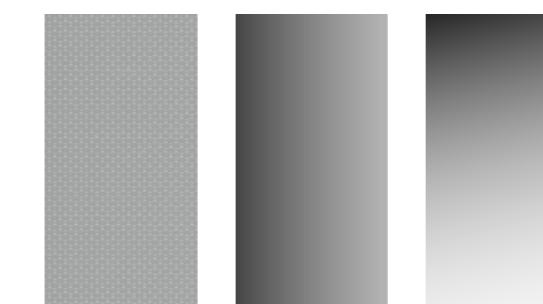
## verniciature a polvere/powder coating/pulverlackiert/laqué en poudre/lacadura en polvo



05  
nero

03  
bianco

## metalli / metal / Metall / metal / metal



acciaio inox tela  
di lino  
stainless steel  
linen-pattern

25  
cromo satinato  
mat chromed  
matt verchromt  
chromé mat  
cromado mate

alluminio  
micropallinato  
aluminium  
sandblasted

Edelstahl  
leinenstruktur  
acier inox toile  
de lin  
acerinox  
tela de lin

Aluminum  
sandgestrahlt

aluminium microbille  
aluminio arenado



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Francesco Rota

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Grafiche Antiga

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